

Due to the continuous improvement of the product and the development of new features.
The appearance and specifications are subject to change without prior notice.



Evergreen Machine Co.,Ltd.

瑞安市长荣机械有限公司

Add: Xingcheng Industry Zone,Ruian City,Zhejiang,China

Tel/ 电话:0086-577-66881211 /66881311

Fax/ 传真:0086-577-66881311

Mobile/ 手机:0086-13958812663 0086-13088651008

QQ:66784250 **Skype:**selinakingdom

地址:浙江省瑞安市莘塍工业区

Email:sale@kingdommachine.com

Yahoo:selinakingdom@yahoo.com

MSN:selinakingdom@hotmail.com

P.C/ 邮编:325200



Profession Manufacturing Plastic &Packaging
& Printing Machine Etc.



Evergreen Machine Co.,Ltd.
瑞安市长荣机械有限公司

Product Catalog

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SJ-800ABA/SJ-1000ABA/SJ-1200ABA ABA Series PE Film Blowing Machine(3layers) ABA 三层共挤吹膜机		YT-4600/YT-4800/YT-41000 4 Colors Flexographic Printing Machine 4 色柔性凸版印刷机				KD-C100/120/130 Waste Plastics Recycling Machine 再生塑料造粒机	31	KD-11 Drinking Straw Machine 1 Color 吸管挤出机 (单色)	35	Waster Film Online 边料机	
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								KD-13 Drinking Straw Machine 3 Colors 吸管挤出机 (三色)			
								KD-PLA PLA Drinking Straw Machine 可降解吸管挤出机			

Our customers are located around the world

我们的客户遍布世界各地



Our Machines Are Exported To 128 Countries

我们的设备出口到128个国家

128+

Evergreen Machine Co.,Ltd.

瑞安市长荣机械有限公司

We are the leading manufacturer for making film blowing machine, bag making machine, printing machine, PE air bubble film machine, stretch film machine, recycle machine, slitting machine, laminating film machine, etc. Our machines are well favoured by customers due to easy operation, perfect performance, easy maintenance good & prompt after-sale service, most of our products exported to south-east asia, middle-east, africa, Europe etc.

瑞安市长荣机械有限公司是一家集科研、制造、销售、服务于一体的专业塑料公司。自成立以来，公司一直坚持『以市场为导向，以质量生命，靠创新求发展』的宗旨。本公司主要生产吹膜机、印刷机、制袋机、缠绕膜机、聚乙烯气泡膜机组、造粒机、分条机、管子机等系列塑料机械。我司产品畅销全各地，而且远销东南亚、中东、非洲、欧洲和北美洲等国家和地区。

Parts Suppliers

配件供应商



Raw Material Suppliers

原料供应商

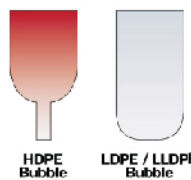


3SJ-G1000/1200/1500

Three-layer Co-extrusion Rotary Die Film Blowing Machine

三层共挤旋转机头吹膜复合机组

-  Extrusora de film
 Extrusion de Film
 Mesin Blowing Film



Optional 选配

Chiller
水冷机HYDRAULICNET CHANGER
液压换网

Optional 选配

- 1 Auto Loader/自动吸料机 2 Rotary Die-head/旋转模头 3 Double Winder/双工位收卷 4 Double-lip Air Ring/双风口风环
5 Air Shaft/气胀轴 6 Up And Down/自动升降 7 Corona Treater/表面处理 8 Mick Weight Controller/米克重
9 Bimetallic Screw Barrel/双合金螺杆

主要技术参数 Main Technical Parameters

Model	型号	3SJ-G1000	3SJ-G1200	3SJ-G1500
Screw Diameter	螺杆直径	φ55X2 φ60X 1	φ60X2 φ 65X1	φ 65X2 φ70X1
Screw Material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl
Screw Ratio L/D	螺杆长径比	28:1	28:1	28:1
Screw Speed	螺杆转速	15-150r/min	15-150r/min	15-150r/min
Main Motor Power	主电机功率	15KwX 2 18.5KwX 1	18.5KwX2 22KwX 1	22KwX2 30KwX 1
Extrusion Output(Single)	单台挤出机产量	50kg/h	80kg/h	100kg/h
Range of Die	模口规格	φ150 φ200	φ200 φ250X 1	φ250 φ300X 1
Single-sided Thickness of Film	薄膜厚度单面	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
Max. Folding Width of Film	薄膜最大折径	1000mm	1200mm	1500mm
Electric Total Capacity	电器总容量	76Kw	88Kw	102Kw
Overall Dimension	外形尺寸	6600X 4100 X 5000mm	6800X 4300 X 6000mm	7000X 4800X 7500mm
Weight of Machine	机器重量	4T	5T	6T

SJ-C75/90/105/120

High Speed Film Blowing Machine

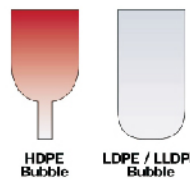
高速吹膜机

-  Extrusora de film
 Extrusion de Film
 Mesin Blowing Film

FEATURE 特点

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material.

用于吹制高低压聚乙烯, 产品广泛用于复合膜, 包装膜, 农业复盖膜, 纺织品, 服装袋或膜等包装。



Optional 选配

- 1 Auto Loader/自动吸料机 2 Rotary Die-head/旋转模头 3 Double Winder/双工位收卷 4 Double-lip Air Ring/双风口风环
5 Air Shaft/气胀轴 6 Up And Down/自动升降 7 Corona Treater/表面处理 8 Mick Weight Controller/米克重
9 Bimetallic Screw Barrel/双合金螺杆

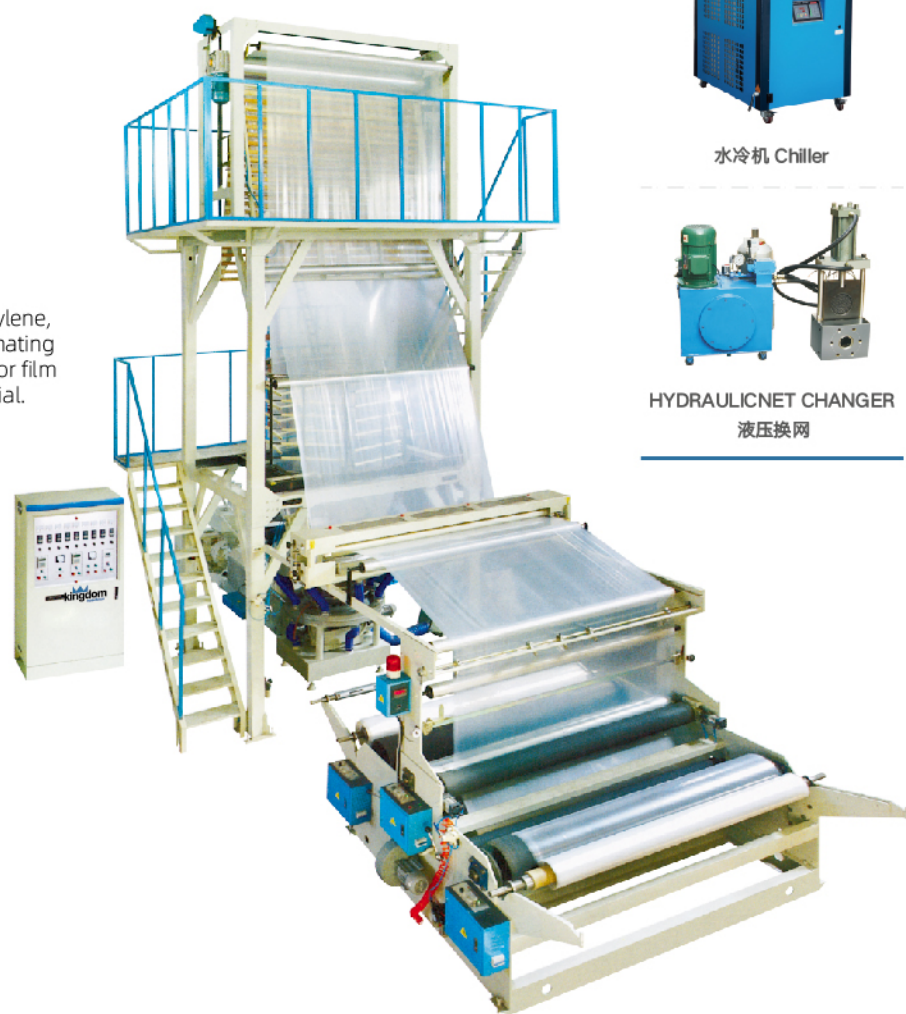
主要技术参数 Main Technical Parameters

Model	型号	SJ-C75	SJ-C90	SJ-C105	SJ-C120
Screw Diameter	螺杆直径	75mm	90mm	105mm	120mm
Screw Material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl	38CrMoAl
Screw Ratio(L/D)	螺杆长径比	28:1	28:1	28:1	28:1
Screw Speed	螺杆转速	10-100r/min	10-100r/min	10-100r/min	10-100r/min
Power of Main Motor	主机功率	30-37Kw	37-45Kw	54-70Kw	70-90Kw
Main Output	最大挤出量	120kg/h	160kg/h	190kg/h	220kg/h
Max. Folding Width of Film	薄膜最大折径	1500mm	2000mm	2500mm	3000mm
Single-sided Thickness of Film	薄膜单面厚度	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
Total Power	总功率	46Kw	60Kw	78Kw	95Kw
Weight of Machine	机器重量	4T	8T	10T	12T
Overall Dimensions	外形尺寸	5200X2800X6000mm	6200X3400X8000mm	6200X4000X9000mm	6800X4500X10000mm

Optional 选配



水冷机 Chiller

HYDRAULICNET CHANGER
液压换网

SJ-A50/55/60/65-1

High & Low-pressure Polyethylene Blowing Film Machine

高低压超薄吹膜机

-  Extrusora de film
 Extrusion de Film
 Mesin Blowing Film

Optional 选配

- 1 Up And Down/自动升降 2 Embossing Roller/压花辊 3 Casting Aluminum Screw Heater/铸铝加热圈 4 Air Shaft/气胀轴
5 Die Rotary Device/旋转模头 6 Double Sides Winder/双收卷 7 Fast Net Changer/快换网装置 8 Double-lip Air Ring/双风口风环
9 Auto Loader/自动吸料机 10 Corona Treater/表面处理 11 Air Compressor/空气压缩机 12 Mick Weight Controller/米克重 13 Bimetallic Screw Barrel/双合金螺杆

主要技术参数 Main Technical Parameters

Model	型号	SJ-A50	SJ-A55	SJ-A60	SJ-A65-1
Diameter of screw	螺杆直径	φ 50	φ 55	φ 60	φ 65
Screw Material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl	38CrMoAl
Film Width	薄膜宽度	100-600	200-800	300-1000	400-1200
Single-face Thickness of film	薄膜单面厚度	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
Max. output	最大挤出量	35kg/h	50kg/h	65kg/h	80kg/h
L/D	长径比	28:1	28:1	28:1	28:1
Power of main motor	主机功率	11kw	15kw	18.5kw	22kw
Power of Traction motor	牵引电机功率	1.1kw	1.1kw	1.5kw	1.5kw
Heating Power	加热功率	11kw	13kw	19kw	21kw
Outline diameter(L X W X H)	外形尺寸	4800X 1900 X 3500mm	5500X 2100X 3800mm	6500 X 2300X 4200mm	6500 X 2500X 4600mm
Weight	机重	1.5T	2T	2.3T	2.6T

SJ-A50H/A55H/A60H/A65H

High-speed Film Blowing Machine

高速吹膜机

-  Extrusora de film
 Extrusion de Film
 Mesin Blowing Film

Optional 选配

- 1 Up And Down/自动升降 2 Embossing Roller/压花辊 3 Casting Aluminum Screw Heater/铸铝加热圈 4 Air Shaft/气胀轴
5 Die Rotary Device/旋转模头 6 Double Sides Winder/双收卷 7 Fast Net Changer/快换网装置 8 Double-lip Air Ring/双风口风环
9 Auto Loader/自动吸料机 10 Corona Treater/表面处理 11 Air Compressor/空气压缩机 12 Mick Weight Controller/米克重 13 Bimetallic Screw Barrel/双合金螺杆

主要技术参数 Main Technical Parameters

Model	型号	SJ-A50H	SJ-A55H	SJ-A60H	SJ-A65H
Diameter of screw	螺杆直径	φ50	φ55	φ60	φ65
Screw Material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl	38CrMoAl
Film Width	薄膜宽度	300-600	400-800	500-1000	500-1200
Single-face Thickness of film	薄膜单面厚度	0.01-0.1mm	0.01-0.1mm	0.01-0.1mm	0.01-0.1mm
Max.Extrusion	最大挤出量	35-50Kg/h	40-70Kg/h	60-100Kg/h	80-120Kg/h
L/D	长径比	30:1	30:1	30:1	30:1
Power of main moto	主电机功率	15kw	18.5kw	30kw	37kw
Power of Tracion main moto	牵引电机功率	1.5kw	1.5kw	1.5kw	1.5kw
Max. Line Speed	最大线速度	100m/min	100m/min	100m/min	100m/min
Heating Power	加热功率	11kw	13kw	19kw	25kw
Outline diameter(L x W x H)	外形尺寸	6000 x 1600 x 4000mm	6500 x 2200 x 4700mm	7000 x 2500 x 5250mm	7000 x 2700 x 5500mm
Weight	机器重量	2.0T	2.5T	3.5T	3.5T

SJ-B50/55/60/65-1

Rotary Die-head Film Blowing Machine

LLDPE Hot Shrink Film Blowing Machine

旋转模头吹膜机 (PE 热收缩膜吹膜机)

-  Extrusora de film
 Extrusion de Film
 Mesin Blowing Film

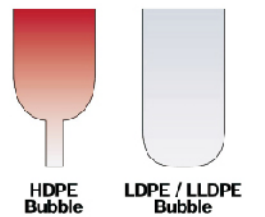


Optional 选配

- 1 Auto Loader/自动吸料机 2 Embossing Roller/压花轮 3 Corona Treater/表面处理 4 Air Compressor/空气压缩机
5 Fast Net Changer/快速换网装置 6 Up And Down/自动升降 7 Double-lip Air Ring/双风口风环 8 Air Shaft/气胀轴
9 Mick Weight Controller/米克重 10 Bimetallic Screw Barrel/双合金螺杆

主要技术参数 Main Technical Parameters

Model	型号	SJ-B50	SJ-B55	SJ-B60	SJ-B65-1
Screw Diameter	螺杆直径	50mm	55mm	60mm	65mm
Screw Material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl	38CrMoAl
Screw Ratio(L/D)	螺杆长径比	28:1	28:1	28:1	28:1
Screw Speed	螺杆转速	10-100r/min	10-100r/min	10-100r/min	10-100r/min
Power of Main Motor	主机功率	11 Kw	1 5Kw	15-18.5Kw	18.5-22Kw
Max Output	最大挤出量	35kg/h	50kg/h	65kg/h	80kg/h
Max. Folding Width of Film	薄膜最大折径	600mm	800mm	1000mm	1200mm
Single-sided Thickness of Film	薄膜单面厚度	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
Total Power	总功率	22Kw	26Kw	30Kw	36Kw
Weight of Machine	机器重量	2T	2.3T	2.6T	3T
Overall Dimensions	外形尺寸	4000 x 1800 x 3600mm	4200 x 2000 x 4000mm	4600 x 2300 x 4200mm	4800 X 2500 X 4500mm



Optional 选配



水冷机 Chiller

SJ50-ASY2600/SJ55-ASY2800/SJ60-ASY21000

Film Blowing Machine With Gravure Printer On Line

吹膜凹版印刷连线机组

-  Extrusora de film
 Extrusion de Film
 Mesin Blowing Film

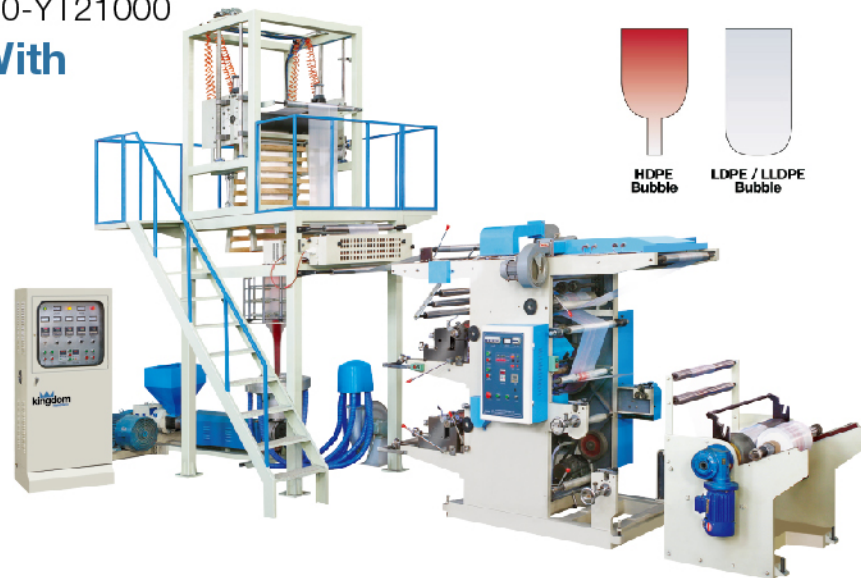


SJ50-YT2600/SJ55-YT2800/SJ60-YT21000

Film Blowing Machine With Flexo Printer On Line

吹膜凸版印刷连线机组

-  Extrusora de film
 Extrusion de Film
 Mesin Blowing Film



Optional 选配

- 1 Up And Down /自动升降 2 Embossing Roller /压花辊 3 Casting Aluminum Screw Heater /铸铝加热圈 4 Air Shaft/气胀轴 5 Die Rotary Device/旋转模头
6 Double Sides Winder/双收卷 7 Fast Net Changer/快换网装置 8 Double-lip Air Ring/双风口风环 9 Auto Loader/自动吸料机 10 Corona Treater/表面处理
11 Air Compressor/空气压缩机

主要技术参数 Main Technical Parameters

Model	型号	SJ50-YT (ASY) 2600	SJ55-YT (ASY) 2800	SJ60-YT (ASY) 21000
Applied Materials	适用原料	LDPE、HDPE、LLDPE	LDPE、HDPE、LLDPE	LDPE、HDPE、LLDPE
Screw DIA.	螺杆直径	50mm	55mm	60mm
Screw L/D Ratio	螺杆长径比	28:1	28:1	28:1
Blow Film Motor Power	吹膜主机功率	11 Kw	15Kw	18.5Kw
Max Extruded Quantity	最大挤出量	35kg/h	50kg/h	65kg/h
Film Head DIA.	膜头直径	φ 60、φ 100	φ 80、φ 150	φ 100、φ 200
Blow Film Width	吹膜宽度	600mm	800mm	1000mm
Blow Film Thickness	吹膜厚度	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
Length Range of Printing	印刷长度范围	191-914mm	191-914mm	191-914mm
Printing Width	印刷宽度	560mm	760mm	960mm
Total Power	总功率	28kw	32kw	40kw
Weight of Machinery	机器重量	3.5T	4T	5T
Dimensions of Machinery	外形尺寸 (L xWx H)	6000 X 2400 X 4000mm	6200 X 2600 X 4300mm	6400 X 2800 X 4800mm

SJ-45x2/50x2/55x2

Double Color Film Blowing Machine

双色彩条吹膜机

-  Extrusora de film
 Extrusion de Film
 Mesin Blowing Film

Optional 选配

- 1 Auto Loader/自动吸料机 2 Rotary Die-head/旋转模头
3 Double Winder/双工位收卷 4 Doble-lip Air Ring/双风口风环
5 Air Shaft/气胀轴 6 Up And Down/自动升降 7 Corona Treater/表面处理
8 Mick Weight Controller/米克重 9 Bimetallic Screw Barrel/ 双合金螺杆

主要技术参数 Main Technical Parameters

Model	型号	SJ-45x2	SJ-50x2	SJ-55x2
Diameter of screw	螺杆直径	φ 45x2	φ 50x2	φ 55x2
Screw Material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl
Film Width	薄膜宽度	100-600	200-800	300-1000
Single-face Thickness of film(mm)	薄膜单面厚度	0.01-0.10	0.01-0.10	0.01-0.10
Max. Extrusion(Kg/h)	最大挤出量	35	50	65
L/D	长径比	26:1	26:1	26:1
Power of main moto(kw)	主机功率	15	18.5	22
Power of Tracion main moto(kw)	牵引电机功率	1.1	1.1	1.5
Heating Power(kw)	加热功率	15	18	25
Weight(T)	机量	2T	2.5T	3T
Outline diameter(L X W X H)(mm)	外形尺寸	4800 x 1900 X 4100	5500X 2100X 4700	6500 X 2300X 4900

SJ65-FM600/SJ70-FM700/SJ75-FM800

Double-head Film Blowing Machine

双机头吹膜机

-  Extrusora de film
 Extrusion de Film
 Mesin Blowing Film

Optional 选配

- 1 Auto Loader/自动吸料机 2 Rotary Die-head/旋转模头
3 Double Winder/双工位收卷 4 Doble-lip Air Ring/双风口风环
5 Air Shaft/气胀轴 6 Up And Down/自动升降 7 Corona Treater/表面处理
8 Mick Weight Controller/米克重 9 Bimetallic Screw Barrel/ 双合金螺杆

主要技术参数 Main Technical Parameters

Model	型号	SJ65-FM600	SJ70-FM700	SJ75-FM800
Diameter of screw	螺杆直径	65mm	70mm	75mm
Screw Material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl
Screw Ratio(L /D)	螺杆长径比	28:1	28:1	28:1
Screw Speed	螺杆转速	10-110r/min	10-110r/min	10-110r/min
Max. Output	最大产量	50kg/h	70kg/h	90kg/h
Max. Folding Width of Film	薄膜最大折径	550mmX 2	650mmX 2	750mmX 2
Single-sided Thickness of Film	薄膜单面厚度	0.006-0.10mm	0.006-0.10mm	0.006-0.10mm
Power of Main Motor	主机功率	18.5- 22Kw	22- 30Kw	37Kw
Total Power	总功率	40Kw	55Kw	70Kw
Weight of Machine	机器重量	3000kg	3800kg	4500kg
Overall Dimensions	外形尺寸	4800 X 2200 X 3000mm	5000 X 2400 X 3200mm	5200 X 2600 X 3400mm



2SJ-50/2SJ-55/2SJ-60/2SJ-65

Double-layers PE Film Blowing Machine Courier-bag Film Blowing Machine

双层共挤吹膜机（快递袋吹膜机）

 Extrusora de film Extrusion de Film Mesin Blowing Film

Optional 选配

- 1 Up And Down/自动升降 2 Embossing Roller / 压花辊 3 Screw Heater:casting Aluminum/铸铝加热圈
4 Air Shaft/气胀轴 5 Die Rotary Device/旋转模头 6 Bouble Winder/ 双收卷 7 Fast Net Changer/快换网装置
8 Double-lip Air Ring/双风口风环 9 Auto Loader/自动吸料机 10 Corona Treater/表面处理 11 Air Compressor/空压机
12 Mick Weight Controller/米克重 13 Bimetallic Screw Barrel/双合金螺杆

主要技术参数 Main Technical Parameters

Model	型号	2SJ-50	2SJ-55	2SJ-60	2SJ-65
Diameter Of Screw	螺杆直径	Φ50X2	Φ55X2	Φ60X2	Φ65X2
L/d	长径比	30:1	30:1	30:1	30:1
Screw Material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl	38CrMoAl
Film Width	薄膜宽度	800mm	1000mm	1200mm	1500mm
Single-face Thickness Of Film	单层薄膜厚度	0.015-0.15mm	0.015-0.15mm	0.015-0.15mm	0.015-0.15mm
Max.output	最大挤出量	60kg/h	80kg/h	120kg/h	150kg/h
Power Of Main Motor	主电机功率	15kwX2	18.5kwX2	22kwX2	30kwX2
Total Power(Kw)	总功率	60kw	72kw	88kw	110kw
Weight	机器重量	4.5T	5.5T	6.8T	7.5T
Outline Diameter(Lxwxh)(Mm)	外形尺寸	5000X3000X4800	5500X3500X5200	6800X4300X6000	6500X4500X6000



SJ-800ABA/SJ-1000ABA/SJ-1200ABA

ABA Series PE Film Blowing Machine(3layers)

ABA 三层共挤吹膜机

 Extrusora de film Extrusion de Film Mesin Blowing Film

Optional 选配

- 1 Up And Down/自动升降 2 Embossing Roller / 压花辊
3 Screw Heater:casting Aluminum/铸铝加热圈
4 Air Shaft/气胀轴 5 Die Rotary Device/旋转模头 6 Bouble Winder/ 双收卷
7 Fast Net Changer/快换网装置 8 Double-lip Air Ring/双风口风环
9 Auto Loader/自动吸料机 10 Corona Treater/表面处理 11 Air Compressor/空压机
12 Mick Weight Controller/米克重 13 Bimetallic Screw Barrel/双合金螺杆

主要技术参数 Main Technical Parameters

Model	型号	SJ-800ABA	SJ-1000ABA	2SJ-1200ABA
Diameter of screw	螺杆直径	Φ50X2	Φ55X2	Φ60X2
L/D	长径比	30:1	30:1	30:1
Screw material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl
Film Width	薄膜宽度	800mm	1000mm	1200mm
Single-face Thickness of film	薄膜单面厚度	0.03-0.15mm	0.03-0.15mm	0.03-0.15mm
Max.Output	最大挤出量	60-80kg/h	80-90kg/h	120kg/h
Power of main motor	主电机功率	15kwX2	18.5kwX2	22kwX2
Heating Power(kw)	加热功率	35	45	55
Weight	机器重量	4.5T	5.5T	6.8T
Outline diameter(LXWXH)(mm)	外形尺寸	5000X3500X5200	6000X3500X5800	6500X4300X6500



SJ-D50

Mini Film Blowing Machine 迷你吹膜机

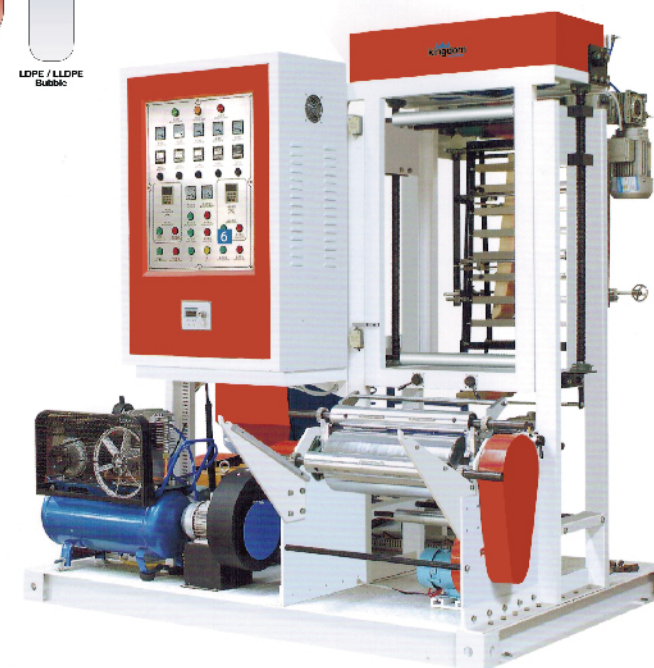
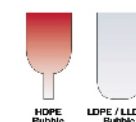
 Extrusora de film Extrusion de Film Mesin Blowing Film

Optional 选配

- 1 Auto Loader/自动吸料机 2 Corona Treater /表面处理
3 Die Rotary Device /旋转模头装置 4 Air Compressor /空气压缩机
5 Mick Weight Controller/米克重 6 Bimetallic Screw Barrel/ 双合金螺杆

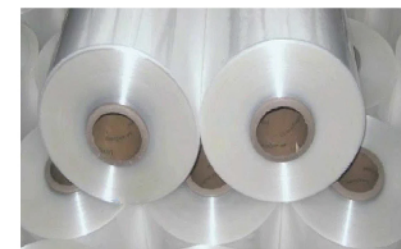
主要技术参数 Main Technical Parameters

Model	型号	SJ-D50
Diameter of screw	螺杆直径	Φ50
Screw Material	螺杆材质	38CrMoAl
Film Width	薄膜宽度	100-500
Single-face Thickness of film(mm)	薄膜单面厚度	0.01-0.10
Max.Extrusion(Kg/h)	最大挤出量	20-25
L/D	长径比	28:1
Power of main moto(kw)	主电机功率	7.5-11
Power of Tracion main moto(kw)	牵引电机功率	1.1
Heating Power(kw)	加热功率	11
Outline diameter(L x W x H) (mm)	外形尺寸	3800x1900x3000
Weight(T)	机器重量	1.5T



PP-F55/65

PP Film Blowing Machine 聚丙烯吹膜机

 Extrusora de film Extrusion de Film Mesin Blowing Film

主要技术参数 Main Technical Parameters

Model	型号	PP-F55	PP-F65
Diameter of screw	螺杆直径	Φ 55	Φ 65
Screw Material	螺杆材质	38CrMoAl	38CrMoAl
L/D	长径比	28: 1	28: 1
Film width	薄膜宽度	100-600	300-800
Single-face Thickness of film (mm)	薄膜单面厚度	0.02-0.1mm	0.02-0.1
Max. output(kg/h)	最大挤出量	35-40kgs/h	50-60kgs/h
Power of main motor(kw)	主机功率	15kW	22kW
Length of Traction roller(mm)	牵引辊长度	650mm	850mm
Overall Dimensions(LX WX H)(mm)	外形尺寸	3200kgs	3500kgs
Weight(T)	机重	4800 X 2500X 3800	5000 X 2800X 4000

Optional 选配

- 1 Auto Loader /自动吸料机
2 Corona Treater/表面处理
3 Rotary Die-head/旋转模头
4 Air Compressor/空气压缩机
5 Double Winder/双工位收卷
6 Mick Weight Controller/米克重
7 Bimetallic Screw Barrel/ 双合金螺杆



专注于生物降解塑料包装生产解决方案
Focus On Biodegradable Plastic Packing
Production Solution



SJ-P50/P55/P60

Biodegradable Film Blowing Machine

PLA 可降解吹膜机

Extrusora de film
Extrusion de Film
Mesin Blowing Film

Feature 特点

Full biodegradable film blowing machine Applicable raw materials such as PLA,PBAT, corn starch, calcium carbonate, bio-based and other degradable materials. Used in the production of vest bags, garbage bags. Advantages Fully degradable, and pollution-free

全生物降解吹膜机 适用原料 PLA、PBAT、玉米淀粉、碳酸钙、生物基等。降解材质用于生产 背心袋、垃圾袋 优点 可全降解、可降解、无污染。



Optional 选配

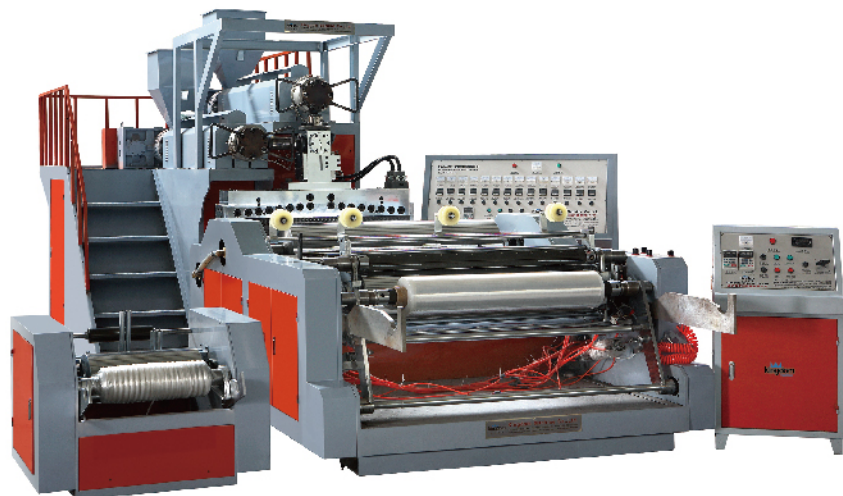
- 1 UP AND DOWN/自动升降 2 EMBOSING ROLLER/压花辊 3 SCREW HEATER: CASTING ALUMINUM/铸铝加热圈 4 AIR SHAFT/气胀轴
5 DIE ROTARY DEVICE/旋转模头 6 BOUBLE WINDER/双收卷 7 FAST NET CHANGER/快换网装置 8 DOUBLE-LIP AIR RING/双风口风环
9 AUTO LOADER/自动吸料机 10 CORONA TREATER/表面处理 11 AIR COMPRESSOR/空压机 12 MICK WEIGHT CONTROLLER/米克重
13 BIMETALLIC SCREW BARREL/双合金螺杆

主要技术参数 Main Technical Parameters

Model	型号	SJ-P50	SJ-P55	SJ-P60
Diameter of screw	螺杆直径	Φ50	Φ55	Φ60
L/D	长径比	30:1	30:1	30:1
Screw material	螺杆材质	38CrMoAl	38CrMoAl	38CrMoAl
Reduced diameter of film	薄膜折径	600mm	800mm	1000mm
Single-face Thickness of film	薄膜单面厚度	0.01-0.1 mm	0.01-0.1 mm	0.01-0.1 mm
Max.Output	最大挤出量	40-60kg/h	50-80kg/h	70-100kg/h
Power of main motor	主电机功率	15kw	18.5kw	22kw
Weight(T)	机器重量	3	3.5	4
Outline diameter(L×W×H)	外形尺寸	5000×2400×5000mm	5000×2600×5200mm	5800×2800×6000mm

KD-500X1/1000X1/500X2/1000X2 Single layer/Double-layers Stretch Film Machine 单层 / 双层共挤缠绕膜机

 Maquina de stretch film
 Machine De Stretch Film
 Mesin stretch Film



Optional 选配

- 1 Auto Loader/自动吸料机
- 2 Auto Dry Hopper/自动干燥料斗
- 3 Motorize Net Changer/电动快速换网
- 4 Hydraulic Net Changer/液压换网装置
- 5 Air Shaft/气胀轴
- 6 Glue Pump/胶水泵
- 7 Waste film recycle on line/废边回收

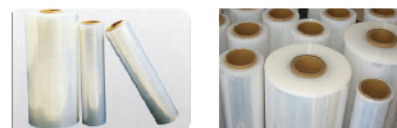


主要技术参数 Main Technical Parameters

Model	型号	KD- 500X1	KD-1000X1	KD-500X2	KD-1000X2
		Single-layer	Single-layer	Double-layer	Double-layer
Screw diameter	螺杆直径	55mm	75mm	55X2mm	65X2mm
ratio of screw	长径比 L/D	28:1	28:1	28:1	28:1
Width of die head	模头宽度	650mm	1250mm	650mm	1250mm
Width of finished products	成品宽度	500mm(250X2 roller)	1000mm(500X 2 roller)	500mm(250X2 roller)	1000mm(500X 2 roller)
Thickness of finished products	成品厚度	0.017-0.05mm	0.017-0.05mm	0.017-0.05mm	0.017-0.05mm
Structure of film layers	膜层结构	---	---	A/B	A/B
Max output	最大产量	40kg/h	100kg/h	40kg/h	100kg/h
Linear speed of machinery	机械线速	10-120m/min	50-100m/min	10-120m/min	50-100m/min
Total power	总功率	40KW	120KW	50KW	140KW
Overall dimensions (L X W X H)	外形尺寸 (长 x 宽 x 高)	5.6X1.5X1.8m	11 X4.5X3m	6X1.5X2.5m	10X4X3m
Weight	重量 (约)	2.2t	4.5t	3t	8t

KDRW-500A/600A/700A Automatic Stretch Film Rewinding Machine 全自动缠绕膜复卷机

 Maquina de stretch film
 Machine De Stretch Film
 Mesin stretch Film



主要技术参数 Main Technical Parameters

Model	型号	KDRW-500A	KDRW-600A	KDRW-700A
Film width	母卷薄膜宽度	280-500mm	280-600mm	300-700mm
Rewinding width	复卷成品宽度	280-500mm	280-600mm	300-700mm
Max. diameter of Jumbo roll	母卷最大直径	400mm	400mm	400mm
Max. diameter of Rewindroll	复卷成品最大直径	300mm	300mm	300mm
Rewinding speed	复卷速度	900m/min	900m/min	900m/min
Winder exchanging	换卷	Automatic	Automatic	Automatic
Core size of unwinder	放料纸芯尺寸	3"	3"	3"
Core size of rewinder	收料纸芯尺寸	1-3"	1-3"	1-3"
Option device	选择性配置	Conveyor & stacker 输送装置	Conveyor & stacker 输送装置	Conveyor & stacker 输送装置

KDRW-500/1000 Stretch Film Rewinding Slitter 缠绕膜复卷分切机

 Maquina de stretch film
 Machine De Stretch Film
 Mesin stretch Film



主要技术参数 Main Technical Parameters

Model	型号	KDRW-500	KDRW-1000
Width of finished products	成品宽度	500mm	1000mm
Power of motor	电机功率	1.5Kw	3Kw
Linear speed of machinery	机械线速	400m/min	400m/min
Roll laying mode	上卷形式	By hand	By hand
Diameter of parent roll(max)	母卷直径	φ400mm	φ400mm
Width of parent roll(max)	母卷最大宽度	500mm	1000mm
Core specification of parent roll	母卷卷芯规格	3"	3"
Width of sub-roll	子卷宽度	500mm	1000mm
Diameter of sub-roll(max)	子卷直径	φ300mm	φ300mm
Core specification of sub-roll	子卷芯轴规格	3", 2"	3"
Overall dimensions (L x W x H)	外形尺寸 (长 X 宽 X 高)	1.4x1.1x1.1m	1.9x1.5x1.5m
Weight	重量 (kg) (约)	700kg	1000kg

FEATURE 特点

It is a kind of multi-functional machine integrated with slitting and rewinding. It mainly slits large-sized stretch film into small ones which avoids the split-level film and improves the technical index of product, such as level and appearance quality etc.

本机组是分切、复卷等多功能于一体的设备。主要用途是将缠绕膜大卷径分成几卷小卷径。通过分切、复卷可以纠正产品的错层，提高卷材的平整度、外观质量等技术指标。

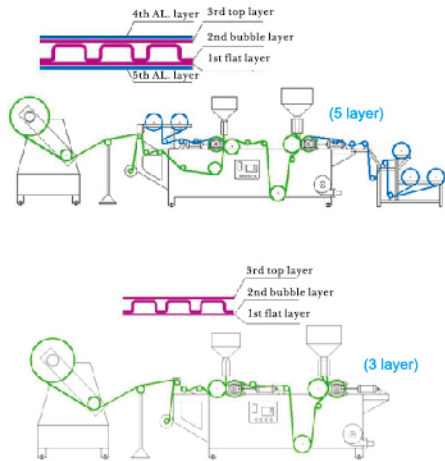
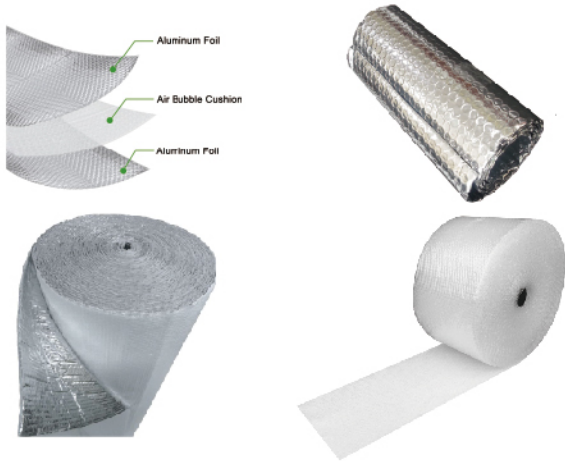
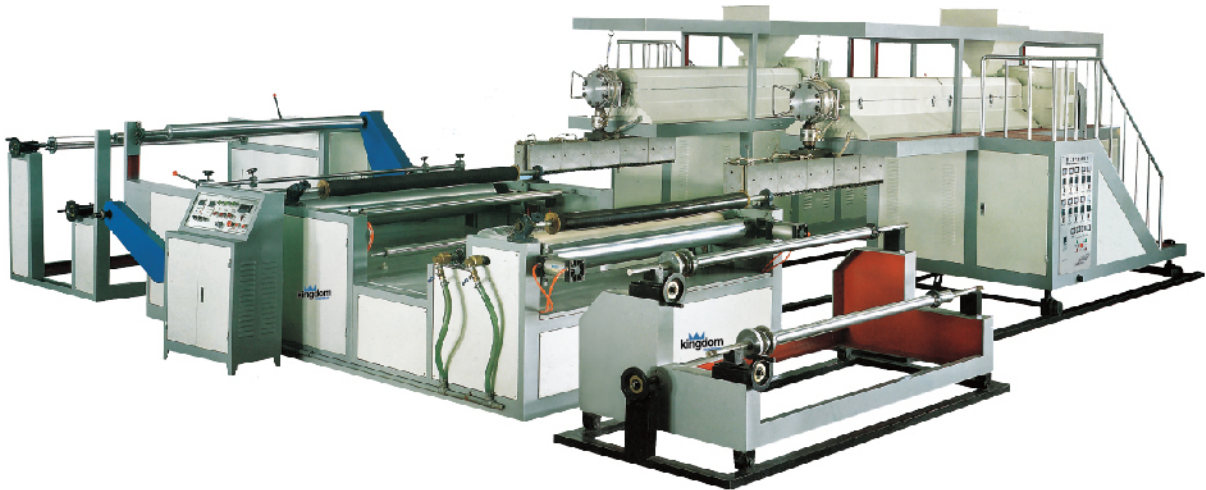
KDPEG-1000-2000

3-5 Layers Polyethylene Bubble Film Making Machine

3-5 层共挤聚乙烯气泡膜机

- Maquina de burbuja film
- Machine Plastique Bulle
- Mesin Bubble Plastik

- FEATURE 特点**
1. This model can also be used for 5 and 4 layers laminating bubble film with pure aluminum foil and aluminum film and EPE foam, and 3 and 2 layers bubble film;
 2. Suitable for a wide spectrum of materials, including LDPE, LLDPE, and recycled PE.
 3. Can produce films with various bubble sizes from ϕ 6- 32, by changing the roller.
 4. Variable speed drive can greatly reduce energy consumption.
- 1、此机亦可生产五层镀铝膜复合气泡膜，四层镀铝膜复合气泡膜，以及三层和二层气泡膜。
- 2、对原料 (LDPE、再生塑料、LLDPE) 适应性强；
- 3、选购不同花轴模具，可生产中 ϕ 6 ~ 32 范围的多种气泡规格；
- 4、整机变频调速控制、有效降低能耗。



主要技术参数 Main Technical Parameters

Model	型号	KDPEG-1000	KDPEG-1200	KDPEG-1500	KDPEG-2000
Main and min Screw Diameter	主副挤出机螺杆直径	ϕ 60mm ϕ 50mm	ϕ 65mm ϕ 55mm	ϕ 85mm ϕ 65mm	ϕ 95mm ϕ 70mm
L/D	长径比	28:1	28:1	28:1	28:1
Film Width	产品宽度	1000mm	1200mm	1500mm	2000mm
Output	产量	120kg/h	160kg/h	180kg/hour	250kg/hour
Speed	线速度	1100m/hour	1100m/hour	1100m/hour	1100m/hour
Total Powe	总功率	75kw	95kw	120kw	165kw
Machine Weight	机器重量	5T	6T	7T	9T

KDPE-1000-2500

2 Layers PE Bubble Film Making Machine

双层共挤聚乙烯气垫膜机

- Maquina de burbuja film
- Machine Plastique Bulle
- Mesin Bubble Plastik



主要技术参数 Main Technical Parameters

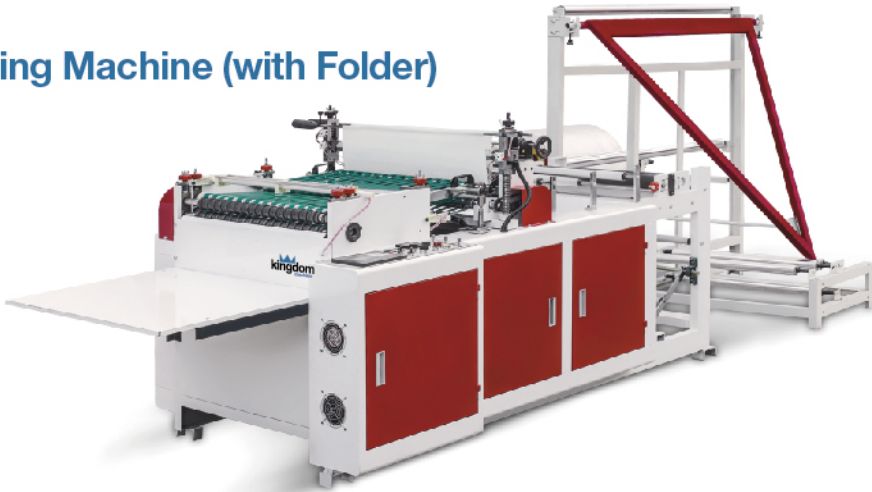
Model	型号	KDPE-1000	KDPE-1200	KDPE-1500	KDPE-2000	KDPE-2500
Screw Diameter	螺杆直径	ϕ 60mm	ϕ 65mm	ϕ 75mm	ϕ 95mm	ϕ 110mm
L/D	长径比	28:1	28:1	28:1	28:1	28:1
Film Width	产品宽度	1000mm	1200mm	1500mm	2000mm	2500mm
Output	产量	50kg/h	70kg/h	100kg/hour	150kg/hour	180kg/hour
Speed	线速度	1100m/hour	1100m/hour	1100m/hour	1100m/hour	1100m/hour
Total Powe	总功率	48Kw	58kw	68kw	100kw	130kw
Machine Weight	机器重量	4T	5T	6T	7T	8T

KDQB-800/1000

Bubble Film Bag Making Machine (with Folder)

气泡膜制袋机

- Maquina de burbuja film
- Machine Plastique Bulle
- Mesin Bubble Plastik



主要技术参数 Main Technical Parameters

Model	型号	KDQB-800	KDQB-1000
Max. Bag Width	最大制袋宽度	50-990mm	50-990mm
Max. Bag Length	最大制袋长度	10-750mm	10-950mm
Bag Making Speed	制袋速度	20-120pcs/min	20-120pcs/min
Total Power	总功率	3.2kw	4kw
Machine Weight	整机重量	1500kgs	2000kgs
Overall dimensions	外形尺寸	4400x2800x1750mm	4500x3000x1950mm



YT-2600/YT-2800/YT-21000 2 Colors Flexographic Printing Machine 2 色柔性凸版印刷机

Maquina impresora flexo
 Impression Flexographique
 Mesin flexo printing



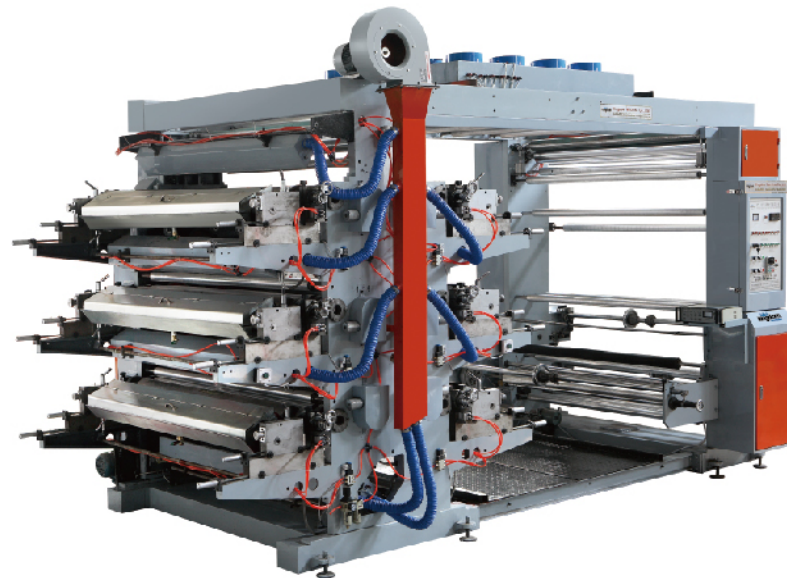
YT-4600/YT-4800/YT-41000 4 Colors Flexographic Printing Machine 4 色柔性凸版印刷机

Maquina impresora flexo
 Impression Flexographique
 Mesin flexo printing



YT-6600/YT-6800/YT-61000 6 Colors Flexographic Printing Machine 6 色柔性凸版印刷机

Maquina impresora flexo
 Impression Flexographique
 Mesin flexo printing



Optional 选配

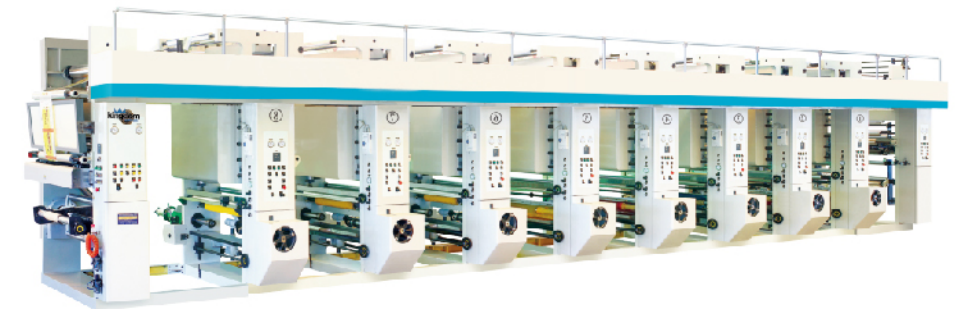
- 1** Edge Position Control/自动纠偏 **2** Ceramic Anilox Roller/陶瓷辊 **3** Ink Pump/油墨泵 **4** Air Shaft /气胀轴
5 磁粉张力/Magnetic Power Brake **6** doctor blade/刮刀

主要技术参数 Main Technical Parameters

Model	型号	YT-2600	YT-2800	YT-21000	YT-4600	YT-4800	YT-41000	YT-6600	YT-6800	YT-61000
FILM WIDTH	薄膜宽度	600mm	800mm	1000mm	600mm	800mm	1000mm	600mm	800mm	1000mm
PRINTING LENGTH	印刷长度	191-94mm	191-914mm	191-914mm	191-914mm	191-914mm	191-914mm	191-914mm	191-914mm	191-914mm
PRINTING SPEED	印刷速度	50m/min	50m/min	50m/min	50m/min	50m/min	50m/min	50m/min	50m/min	50m/min
PLATE THICKNESS	版材厚度	2.38mm	2.38mm	2.38mm	2.38mm	2.38mm	2.38mm	2.38mm	2.38mm	2.38mm
MACHINE DIMENSION(MM)	机械尺寸	2300X1600X2200	2300X1800X2200	2300X2000X2200	4800X1600X2400	4800X1800X2400	4800X2000X2400	4800X1600X2800	4800X1800X2800	4800X2000X2800

KDASY-600/800/1000 High-speed Computer Gravure Printing Machine 高速电脑凹版印刷机

impresora de rotograbado
 Machine d'impression par gravure
 Mesin gravure printing



FEATURE 特点

This machine is suitable for printing roll plastic, film, OPP, nonwoven cloth, PVC, thin leather, paper, aluminum foil, cloth and various soft packages with excellent Performance and it is a kind of ideal printing equipment for wine box, shoe bag and vest bag.

本机适用于印刷具有优良性能的卷状塑料薄膜、OPP、无纺布、PVC、薄皮革、纸张、铝箔及布等各种软包装主，是鞋袋、背心袋的理想印刷设备

主要技术参数 Main Technical Parameters

Model	型号	KDASY-600	KDASY-800	KDASY-1000
Width of Printing	印刷宽度	600mm	800mm	1000mm
Printing Speed	印刷速度	10-120m/min	10-120m/min	10-120m/min
Version Accuracy	对版精度	<0.1 5mm	<0.1 5mm	<0.15mm
Length of Printing	印刷长度	200-1250mm	200-1250mm	200-1250mm
Diameter of Roll	料卷直径	600mm	600mm	600mm
Total Power	总功率	18kw	21 kw	24kw
Outline Dimension	外形尺寸	8800X 1400X 2000mm	8800X 1600 X 2000mm	8800X 1800 X 2000mm

ASY-A600/800/1000 Gravure Printing Machine 凹版印刷机

impresora de rotograbado
 Machine d'impression par gravure
 Mesin gravure printing



主要技术参数 Main Technical Parameters

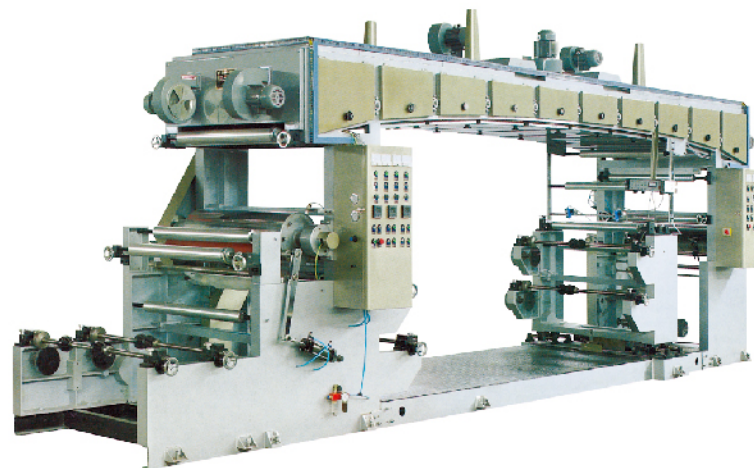
Model	型号	ASY-A600	ASY-A800	ASY-A1000
Printing Width	印刷宽度	600mm	800mm	1000mm
Printing Length	印刷长度	240-850mm	240-850mm	240-850mm
Max. Printing Speed	印刷最高速度	70m/min	70m/min	70m/min
Format Precision	对版精度	± 0.25mm	± 0.25mm	± 0.25mm
Power of main motor	主机功率	4kw	4kw	5.5kw
Fan Power	风机功率	0.19kw/group	0.19kw/group	0.19kw/group
Heating Power	电热功率	3.2 kw	3.2 kw	3.2 kw
Overall Dimension	外形尺寸	8800X 1200X 1700mm	8800X 1400X 1700mm	8800X 1600X 1700mm

BGF-800/1000/1200

Dry Laminating Machine

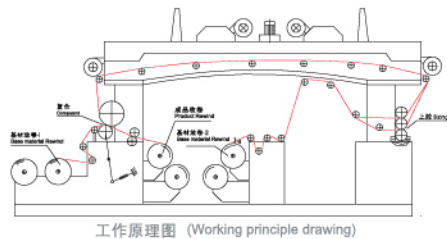
干式复合机

-  Laminadora solventes
-  Machine à plastifier sans solvant
-  Mesin laminasi tanpa pelarut



主要技术参数 Main Technical Parameters

Model	型号	BGF-800	BGF-1000	BGF-1200
Width of laminating	复合宽度	800mm	1000mm	1200mm
Laminating stratification	复合层数	2layers	2layers	2layers
Laminating speed	复合速度	10-150m/min	10-150m/min	10-150m/min
Diameter of Roll material	卷料直径	600mm	600mm	600mm
Oven temperate	烘箱温度	100°C	100°C	100°C
Total power	总功率	70kw	100kw	110kw
Weight	重量	7000kg	8000kg	8500kg
Overall dimension	外形尺寸	10.8×3.2×3.3m	10.8×3.5×4m	10.8×3.7×4.2m



KBGF-H1000F/H1250F

Solventless Laminating Machine

无溶剂复合机

-  Laminadora sin solventes
-  Machine à plastifier sans solvant
-  Mesin laminasi tanpa pelarut



主要技术参数 Main Technical Parameters

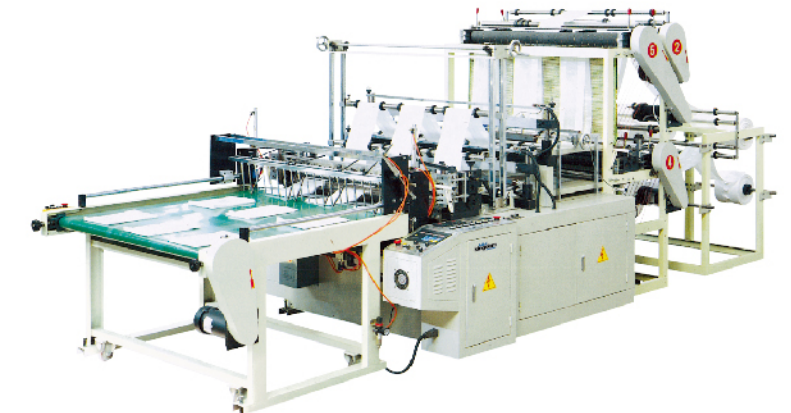
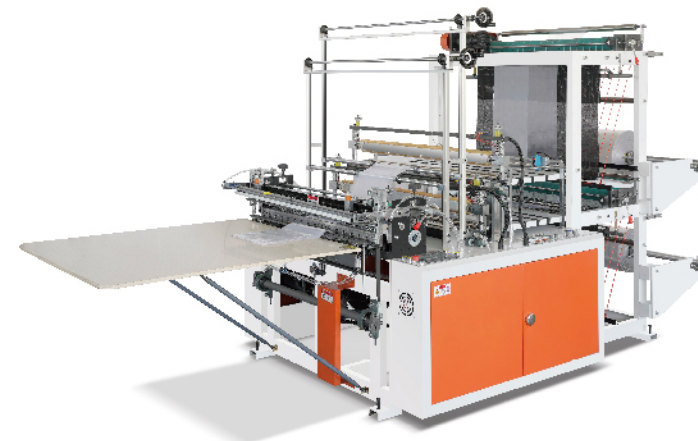
Model	型号	KBGF-H1000F	KDGF-H1250F
Laminated material	压层材料	PET,BOPP, OPP, NY, PVC, CPP,PAPER,ALUMINUM FOIL	PET,BOPP,OPP, NY, PVC, CPP,PAPER,ALUMINUM FOIL
Film toward	薄膜方向	From left to right	From left to right
Max. Web width	最大材料宽度	500-1050mm	700-1250mm
Roller width	滚轮宽度	1100mm	1300mm
Max. Laminating speed	最大复合速度	450m/min	450m/min
Max. Unwinding Dia.	最大放卷直径	800mm	800mm
Max. Rewinding Dia.	最大收卷直径	1000mm	1000mm
Unwinding & Re winding shaft Dia.	气胀轴	3"	3"
Coating roller diameter	复合辊直径	φ200mm	φ200mm
Coating range	复合厚度	1.0-3g/m ²	1.0-3g/m ²
Coating type	复合类型	Five roll coating	Five roll coating
Composite edge uniformity	误差范围	±2mm	±2mm
Tension control accuracy	张力控制精度	±0.5kg	±0.5kg
Tension control range	张力控制范围	3-30kg	3-30kg
Total Power	总功率	50KW	63KW
Machine weight	机器重量	10000kgs	10000kgs
Dimensions	机器尺寸	5700 × 2600 × 2300 (mm)	5700 × 2800 × 2300 (mm)

SHXJ-A 2 Lines/SHXJ-B 4 Lines/SHXJ-D 6 Lines

Bottom Sealing Bag Machine
(One Photocell)

上下双道 / 四道 / 六道冷切底封制袋机 (单光电)

-  Maquina para hacer bolsas
-  machine sachet plastique
-  Mesin Kantong Plastik

Optional
选配

主要技术参数 Main Technical Parameters

Model	型号	SHXJ-A600	SHXJ-A800	SHXJ-A1000	SHXJ-A1200
Max bag-making width	最大制袋宽度 (2道)	500mm x 2lines	700mm x 2lines	900mm x 2lines	1100mm x 2lines
Max bag-making length	最大制袋长度	1200mm	1200mm	1200mm	1200mm
Bag-making speed	制袋速度	5-100pc/min x 2lines	5-100pc/min x 2lines	5-100pc/min x 2lines	5-100pc/min x 2lines
Weight	机器重量	700kg	850kg	1100kg	1100kg
Outline dimension	机器尺寸	3200×1200×1700mm	3500 × 1300 ×1800mm	3800 ×1800 × 2100mm	4000 ×2000 × 2100mm

SHXJ-A 2 Lines Bottom Sealing Bag Machine

主要技术参数 Main Technical Parameters

Model	型号	SHXJ-B600	SHXJ-B800	SHXJ-B1000	SHXJ-B1200
Max bag-making width	最大制袋宽度 (4道)	200mm x 4 lines	300 mm x4lines	400 mm x4lines	500 mm x4lines
Max bag-making length	最大制袋长度	1200mm	1200mm	1200mm	1200mm
Bag-making speed	制袋速度	5-100pc/min x4lines	5-100pc/min x4lines	5-100pc/min x4lines	5-100pc/min x4lines
Weight	机器重量	700kg	850kg	1100kg	1100kg
Outline dimension	机器尺寸	3200×1200×1700mm	3500 × 1300 ×1800mm	3800 ×1800 × 2100mm	4000 ×2000 × 2100mm

SHXJ-B 4 Lines Bottom Sealing Bag Machine

主要技术参数 Main Technical Parameters

Model	型号	SHXJ-D1000	SHXJ-D1200	SHXJ-D1500
Max. Bag Width	最大封切宽度 (6道)	280mmx6lines	300mmx6lines	400mmx6lines
Max. Bag Length	最大封切长度	600mm	600mm	600mm
Speed of Bag-making	制袋速度	5-100pcs/min x6	5-100 pcs/min x6	5-100 pcs/min x6
Number of Strip	条数	6pcs	6pcs	6pcs
Power of Motor	电机功率	1.5kw	1.5kw	1.5kw
Weight	机器重量	1700kgs	1900kgs	2300kgs
Outline Dimension	外形尺寸	4500x1600x1700mm	4500x1800x1700mm	4500x2000x1700mm

SHXJ-D 6 Lines Bottom Sealing Bag Machine

SHXJ-C800/1000/1200

4 Lines Automatic T-shirt Bag Machine (Cold-Cutting, one Photocell)

全自动背心袋制袋机 (四道)

Maquina para hacer bolsas

machine sachet plastique

Mesin Kantong Plastik



主要技术参数 Main Technical Parameters

Model	型号	SHXJ-C800	SHXJ-C1000	SHXJ-C1200
Max bag-making width	最大制袋宽度 (上下双层 / 四道)	300×4lines	400×4lines	500×4lines
Max bag-making length	最大制袋长度	600 mm	600 mm	600 mm
Bag-making speed	制袋速度	30-100 pc/min×4lines	30-100 pc/min×4lines	30-100 pc/min
Weight	机器重量	1600kgs	2000kgs	2500kgs
Outline dimension	机器尺寸	3600×1500×1950mm	3600×1700×1950mm	3600×1900×1950mm

DFR-350X2/450X2

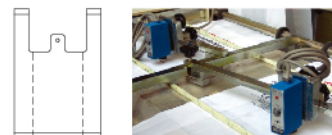
Hot-Sealing&Cutting Bag Machine (Double photocell)

电脑热封热切制袋机 (双道)

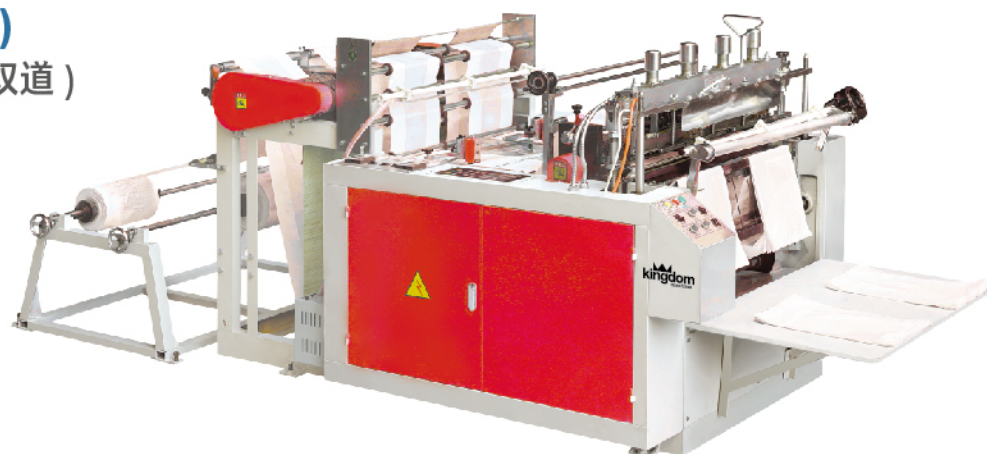
Maquina para hacer bolsas

machine sachet plastique

Mesin Kantong Plastik



Double photocell



主要技术参数 Main Technical Parameters

Model	型号	DFR-350X2	DFR-450X2
Width of bag-making	制袋宽度	30-300mm×2lines	30-400×2lines
Length of bag making	制袋长度	10-999mm	10-999mm
Speed of bag-making	制袋速度	150-200pcs/min×2lines	150-200pcs/min×2lines
Power of motor	主机功率	2KW	2KW
Power of electric-thermal	电热功率	3KW	4KW
Weight	机重	1000kg	1200kg
Outline dimension(LXWXH)	外形尺寸	3000X 1400X1600mm	3000X 1500X1600mm

KDSS-450×2

High Speed Automatic T-shirt Bag Machine

全自动高速制袋机

Maquina para hacer bolsas

machine sachet plastique

Mesin Kantong Plastik



主要技术参数 Main Technical Parameters

Model	型号	KDSS-450 × 2
Max. Bag-making width	制袋宽度	200-400mm
Max.Bag-making length	制袋长度	300-650mm
Bag-making speed	制袋速度	120-280pcs/min×2
Total Power	总功率	13kw
Weight of machine	机器重量	2600kg
Overall dimensions	外形尺寸	7000x1700x1700mm



Servo Motor

DFHQ-450×2

Automatic T-shirt Bag Machine

全自动背心袋制袋机

Maquina para hacer bolsas

machine sachet plastique

Mesin Kantong Plastik



Feature 特点

This machine is applied to manufacturing and printing the uncolored vest bags made of HDPE, LDPE roll film. It adopts PLC control, double servo (step) motor fixed length and the liquid crystal touch screen actual display to finish the feeding, sealing, cutting, punching holes and transporting only in one process. It is of high degree of automation and good economic result.

本机以 HDPE、LDPE 筒膜为原料可生产印刷、本色、背心袋，采用 PLC 控制、双伺服（步进）马达定长、液晶触摸屏实时显示，从送料、封底、切断、冲孔、输送一次性完成，自动化程度高，经济效益好。

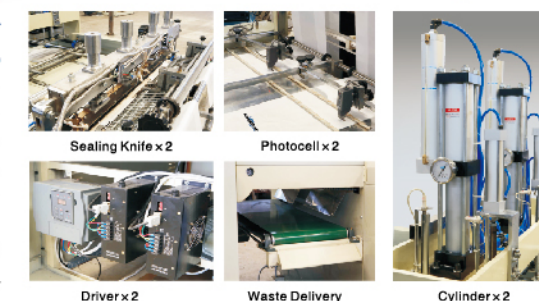


Optional 选配
Servo Motor



主要技术参数 Main Technical Parameters

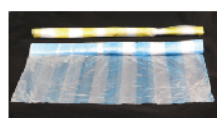
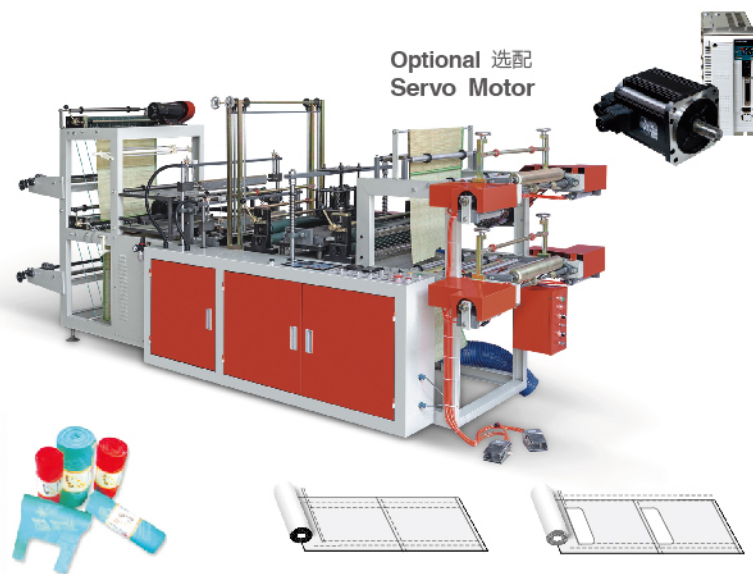
Model	型号	DFHQ-450×2
Max. Bag-making width	最大制袋宽度	400mm×2lines
Max. Bag-making length	最大制袋长度	600mm
Bag-making thickness	制袋厚度	0.015-0.035mm
Bag-making speed	制袋速度	80-200pcs/min×2lines
Air pressure	空气压力	5kg/cm ²
Total power	总功率	9kw
Weight of machine	机器重量	1600kg
Overall dimensions(LXWXH)	外形尺寸	6000X1600X1600mm



KDB-500/600/800

Flat-open/T-shirt Rolling Bag Machine (Double Layers)

连卷平口 / 背心袋制袋机 (双道)

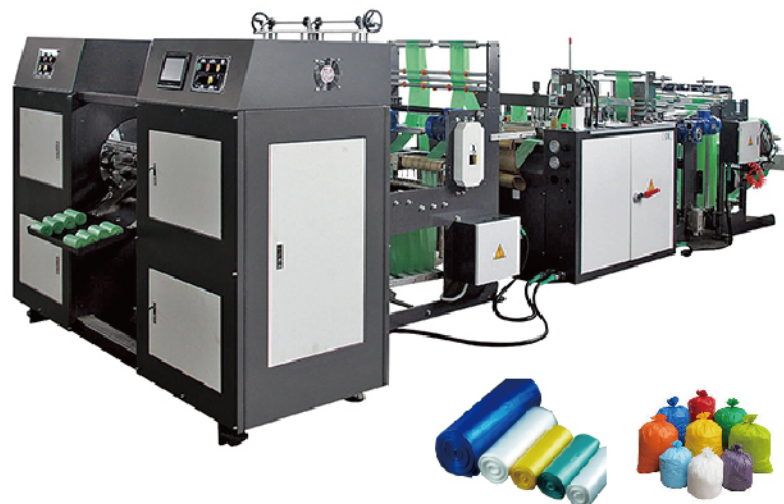
 Maquina para hacer bolsas machine sachet plastique Mesin Kantong Plastik

主要技术参数 Main Technical Parameters

Model	型号	KDB- 500	KDB-600	KDB-800
Max. Width of bag-making	制袋最大宽度	400mm	500mm	700mm
Max. Length of bag-making	制袋最大长度	1200mm	1200mm	1200mm
Bag-making Thickness	制袋厚度	0.008-0.15mm	0.008-0.15mm	0.008-0.10mm
Speed of bag-making	制袋速度	40-120pc/min	40-120pc/min	40-120pc/min
Power of motor	电机功率	1.1kw	1.1kw	1.5kw
Electric Heating power	电热功率	1.2kw	1.6kw	2.2kw
Packing Dimensions(L X W X H)	装箱尺寸	3600X 1200X 1700mm	3400X 1300X 1700mm	3600X 1500X 1700mm
Machinery weight	机器重量	800kg	900kg	1000kg

Full Automatic Rolling Garbage Bag Machine(Star Bag)

全自动连卷垃圾袋制袋机

 Maquina para hacer bolsas machine sachet plastique Mesin Kantong Plastik

Feature 特点

1. Machine is fully automatic and one-time from film rolling to bag. It is with Computer controller, automatic counting&alarm system. It is high efficiency, saving manpower and time.
2. Machine is with servo motor to fix length. It is accurate and stable.
3. Feeding part is with photocell control.
4. Machine adopt by hot cutting device and intelligent temperature control system. It makes the bag mouth sealed more firmly and smoothly.
5. Rewinding part is controlled by PLC.

1. 本机配有电脑控制器，自动计数和报警系统。从卷膜到制袋全自动，一次性。它效率高，节省人力和时间。
2. 本机采用伺服电机定长，精确稳定。
3. 送料部分采用光电控制。
4. 本机采用热切装置和智能温控系统，使袋口封口更加牢固、平整。
5. 收卷部分采用 PLC 控制；

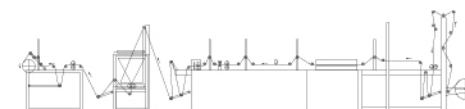
主要技术参数 Main Technical Parameters

Model	型号	KDB-A400 × 2
Bag making width	制袋宽度	80-300mm
Bag making length	制袋长度	200-1500mm
Bag making thickness	制袋厚度	0.005-0.02mm
Bag making speed	制袋速度	60-200pcs/minute×2 lines
Max line speed	最大线路速度	70-115 m/min
Total power	总功率	19.5kw
Actual power consumption	实际功耗	6kw/h
Weight	重量	3500kg
Machine size	机器尺寸	6200×2200×1900mm

RLD-900/1100

Drawstring Trash Bag Machine

穿绳连卷制袋机

 Maquina para hacer bolsas machine sachet plastique Mesin Kantong Plastik

主要技术参数 Main Technical Parameters

Model	型号	RLD-900	RLD-1100
Bag-making Width	制袋宽度	700mm	800mm
Bag-making Length	制袋长度	800mm	1000mm
Bag-making Film	制袋厚度	0.015-0.05mm	0.015-0.05mm
Capacity	制袋速度	20-50pcs/min	20-50pcs/min
Total Power	总功率	9kw	11kw
Weigh Of Machine	机器重量	2200kgs	2600kg
Overall Dimension	外形尺寸	9800×2200×2000mm	9800×2400×2000mm



RJHQ-800

Full Automatic Plastic Handle Bag Machine (four functions)

全自动塑胶手提袋制袋机 (一机四用)

 Maquina para hacer bolsas machine sachet plastique Mesin Kantong Plastik

This machine has four functions (soft loop handle bag, patch handle bag, poly draw handle bag, die cut handle bag).

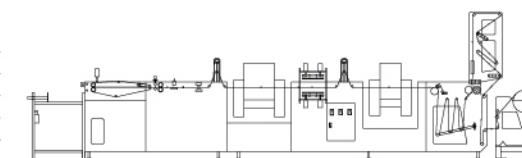
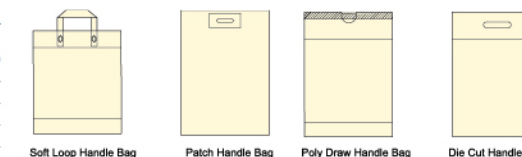
该机具有四种功能(软式手挽袋、派奇补片袋、穿绳波丽袋、顶折冲孔袋)。



- 1 Single sheet folding unit. (connect or fission)/单张膜对折架(连体或分体式)
- 2 Top-folding continuously sealing device/顶折连续封合设备
- 3 Pneumatic jumbo roll lifted device/气动上料卷设备

主要技术参数 Main Technical Parameters

Model	型号	RJHQ-800
Length of bag-making	制袋长度	250-730mm
Width of bag-making	制袋宽度	250-600mm
Top-folding edge	顶折边	50-75mm
Bottom gusseted	底插边	20-70mm
Speed of bag-making	制袋速度	60pcs/min
	软式手挽袋	Soft loop handle bag
	派奇补片袋	Patch handle bag
	穿绳波丽袋	Poly draw handle bag
	顶折冲孔袋	Die cut handle bag
total power	功率	13KW
Machine weight	机器重量	3500kg
Machine dimension	机器尺寸	8200X3100X1870mm
Air compressor (not included)	空气压缩	7HP



RQL-600/800/1000 Side Sealing Bag Making Machine 热切制袋机

Maquina para hacer bolsas
 machine sachet plastique
 Mesin Kantong Plastik

Feature 特点

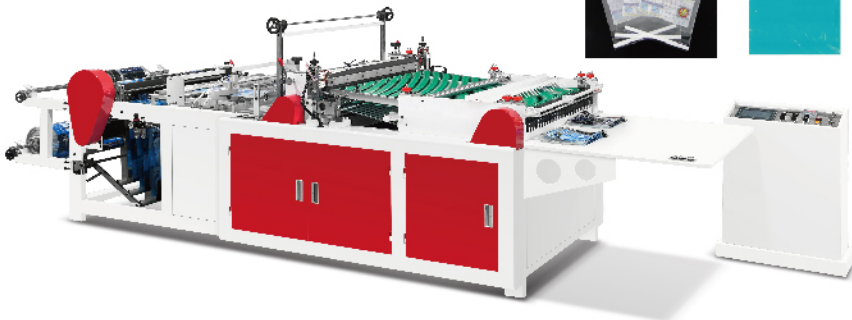
This machine is suitable for heat-sealing and heat-cutting such materials as BOPP, OPP thermal contracting films, etc. And it is a kind of ideal equipment for making socks bag, towel bag, bread bag and ornament bag, etc. Machine has such functions as automatic gluing, automatic punching and lace heat-sealing, etc.

本机适用于 BOPP、OPP 热收缩膜等材料的热合热封切，是制作袜子袋、毛巾袋、面包袋、饰品袋的理想设备，本机具备自动上胶、自动打孔、热花边等功能。

Optional 选配



Hole puncher 打孔机 Servo Motor



主要技术参数 Main Technical Parameters

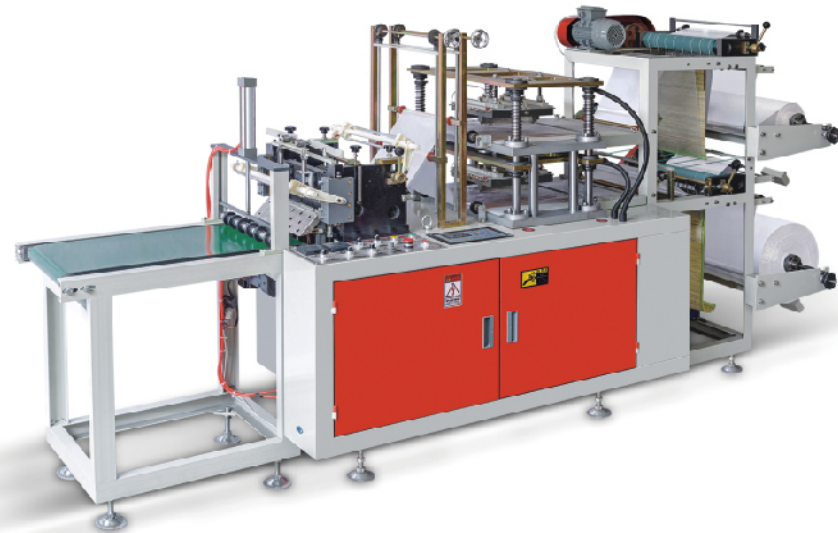
Model	型号	RQL-600	RQL-800	RQL-1000
Width of sealing & cutting	封切宽度	550mm	750mm	950mm
Length of sealing & cutting	封切长度	999mm	999mm	999mm
Speed of bag-making	制袋速度	40-240pc/min	40-240pc/min	40-240pc/min
Power of motor	总功率	3kw	7kw	10kw
Weight	机器总重	700kg	850kg	950kg
Outline dimension(LXWX H)	外形尺寸	3600X 1200X 1700mm	3600X 1400X 1700mm	3600X 1600X 1700mm

DHB-B500 Disposable Plastic Golve Making Machine 手套制袋机

Maquina para hacer bolsas
 machine sachet plastique
 Mesin Kantong Plastik

Feature 特点

1. Auto accounting.
2. It is suitable for all kinds of moulds, easy operation.
1. 自动计数可任意设定张数。
2. 可定做各种形状刀膜装卸方便。



主要技术参数 Main Technical Parameters

Model	型号	DHB-B500
Number of lines	条数	Two Lines
Glove length	制手套长度	200-400 mm
Glove width	制手套宽度	240-300 mm
Film thickness	薄膜厚度	0.008-0.02mm
Speed	制手套速度	160-360pcs/min
Power of motor	主机功率	1.5kw
Weight	重量	700kg
Outline dimension(L×W×H)	外型尺寸	2600×1100×1500mm

Use 用途

It is suitable for producing CPE, HDPE and LDPE film into glove, which widely used in medical, restaurant and food filed for its convenient and healthy. 该机适用对流延膜 (CPE), 高密度聚乙烯 (HDPE), 低密度聚 (LDPE) 塑料薄膜封切成手套, 广泛适用于医疗、餐馆、美容、食品生产等各种行业即卫生又方便。



SHXJ-600SS/800SS/1000SS/1200SS

Heavy-Duty Bottom Sealing Bag Machine (servo motor)

无拉伸底封袋制袋机 (伺服电机)

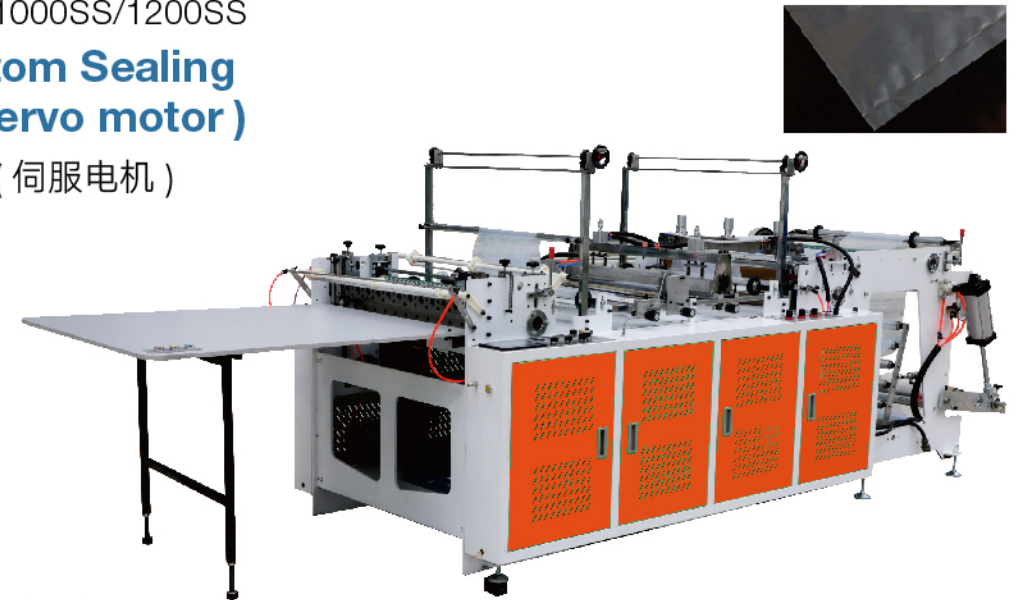
Maquina para hacer bolsas
 machine sachet plastique
 Mesin Kantong Plastik

Optional 选配

1. Hole puncher/ 打孔器
2. Flying Knife/ 飞刀
3. Auto Tension controller/ 自动张力
4. Air shaft / 气胀轴

主要技术参数 Main Technical Parameters

Model	型号	SHXJ-600SS	SHXJ-800SS	SHXJ-1000SS	SHXJ-1200SS
Max. Bag width	最大制袋宽度	500mm	700mm	900mm	1100mm
Max. Bag length	最大制袋长度	1500 mm	1500 mm	1500 mm	1500 mm
Single layer film thickness	单层薄膜厚度	0.04-0.15mm	0.04-0.15mm	0.04-0.15mm	0.04-0.15mm
speed of bag-making	制袋速度	30-80pc/min	30-80pc/min	30-80pc/min	30-80pc/min
Power of main motor	主电机功率	1.1kw	1.5kw	1.5kw	1.5kw
Weight	机器重量	800kgs	1000kgs	1100kgs	1200kgs
Outline dimension (mm)	机器尺寸	3500x1200x1500	3500x1300x1500	3500x1600x1500	3500x1800x1500



SHXJ-600S/800S/1000S/1200S

Heavy-Duty Bottom Sealing Bag Machine

简易型无拉伸底封袋制袋机

Maquina para hacer bolsas
 machine sachet plastique
 Mesin Kantong Plastik

1. Hole puncher/ 打孔器
2. Servo motor/ 伺服电机
3. Auto Tension controller/ 自动张力
4. Air shaft / 气胀轴

主要技术参数 Main Technical Parameters

Model	型号	SHXJ-600S	SHXJ-800S	SHXJ-1000S	SHXJ-1200S
Max. Bag width	最大制袋宽度	500mm	700mm	900mm	1100mm
Max. Bag length	最大制袋长度	1200 mm	1200 mm	1200 mm	1200 mm
Single layer film thickness	单层薄膜厚度	0.04-0.15mm	0.04-0.15mm	0.04-0.15mm	0.04-0.15mm
speed of bag-making	制袋速度	30-60pc/min	30-60pc/min	30-60pc/min	30-60pc/min
Power of main motor	主电机功率	1.1kw	1.5kw	1.5kw	1.5kw
Weight	机器重量	800kgs	900kgs	1000kgs	1100kgs
Outline dimension (mm)	机器尺寸	3000x1200x1500	3000x1300x1500	3000x1600x1500	3000x1800x1500



ZIP-55/ZIP-65

Zip Film Blowing Machine (Zip Lock Bag)

自封袋夹链吹膜机

- High Speed Filmblowing Machine Set
- Soplado De Película De Alta Velocidad Unidad
- Film Soufflé À Grande Vitesse L'unité



ZIP-500/ZIP-600

Zip Lock Bag Making Machine (Side Sealing)

自封袋制袋机

- Maquina para hacer bolsas
- machine sachet plastique
- Mesin Kantong Plastik



Feature 特点

The machine synthesized the design advantages of similar products at home and abroad, it has strong plasticity, use high pressure polyethylene (LDPE) as raw material, is a special equipment for the production of zip lock bag, its products are widely used in food, clothing, medicines, hardware accessories, decorations and daily necessities packing. The main Zip lock products: ordinary packing zip lock bag, color zip lock bag, double saddle bags, refrigerated zip lock bag and other sealed bags. The zip lock bags of the unit production has the advantages: such as open button easy, fastness, strong sealing and so on.

- Free to sealed zip lock bag mouth, the host used frequency control, photo-electric control, automatic air entrainment, it has High technology, strong applicability.
- Choose low-density polyethylene material, used in food, medicines, documents, industrial packaging and exports of plastic products, packaging industry, fruits, food, clothing, textiles and civilian industrial packaging.

本机综合国内外同类产品的设计优点, 可塑性强, 以高压聚乙烯 (LDPE) 为原料, 是生产自封袋的专用设备, 其产品广泛用于食品, 服装, 药品, 五金配件, 装饰品, 日用品等包装, 主要自封袋产品为: 普通包装自封袋, 彩色自封袋, 双连马鞍袋, 冷藏自封袋等密封包装袋, 本机组生产的自封袋具有开扣方便, 牢度高, 密封性强等优点。

- 可随意自封袋口, 主机采用变频调速, 光电控制, 自动补气, 科技含量高, 适用性强。
- 原料选用低密度聚乙烯 LDPE, 适用于食品、药材、文件资料、工业品的包装及出口包装业的塑料制品, 水果、食品、服装、纺织品和民用工业品包装等。

主要技术参数 Main Technical Parameters

Model	型号	ZIP-55	ZIP-65
Material	材料	LDPE	LDPE
Extruding Output	挤出产量	5-25kg	10-30kg
Film Width	吹袋宽度	50-480mm	100-580mm
Thickness of film	薄膜厚度	0.03-0.15mm	0.04-0.15mm
Film annulus diameter	膜轴直径	φ500mm	φ600mm
Diameter of Screw	螺杆直径	φ55mm	φ65mm
Draw Ratio of Screw	螺杆长径比	28:1	28:1
Transducer motor	主机马达	5.5kw	7.5kw
Power of Assistana Machine	副机功率	0.75kw	1.1kw
Heater	电热	12kw	15kw
Cooling	冷却	1.5kw	2.2kw
Power	整机功率	25kw	30kw
Dimension(L×W×H)	外形尺寸	6000×1200×4500mm	6000×1200×4500mm

Use 用途

This machine adopts photoelectric tracing, computer control, frequency conversion speed adjusting, and automatic temperature control, with the features of operating easily and sealing firmly. It is only used to seal and cut high pressure PE self-sealing bags. It is an advanced bag making machine. It has the adjustable stroke changes, the main electric equipment selected from the imports. This machine not only has performance stability, but also can heat-cutting forming at one time.

本机采用电脑控制, 光电跟踪, 变频调速, 自动控温, 具有操作简单、封边牢固等优点。专用于封切高压 PE 自封袋。是一种先进的制袋机械。行程变动可调, 主电器选自进口。该机不仅性能稳定, 能一次性热切成型。

主要技术参数 Main Technical Parameters

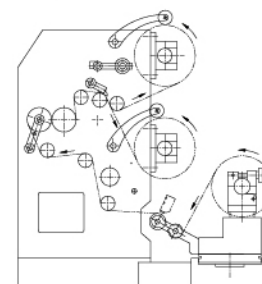
Model	型号	ZIP-500	ZIP-600
Material	材料	LDPE	LDPE
Capacity	产量	30-60 (Cycle/min)	60-130 (Cycle/min)
Cutting width	制袋宽度	80-450mm	100-600mm
Cutting length	制袋长度	100-300mm	130-350mm
Thickness of film	薄膜厚度	0.03-0.15mm	0.03-0.15mm
Film annulus diameter	膜轴直径	φ550×500mm	φ550×600mm
Heater	电热	1.8kw	2kw
Cooling	冷却	0.37kw	0.37kw
Power	整机功率	3kw	3.5kw

LFQ-A1100/1300

Vertical Automatic Slitting & Rewinding Machine

立式自动分条机

- Rebobinadora de film
- Mesin Menggorok Plastik
- Machine à Trancher



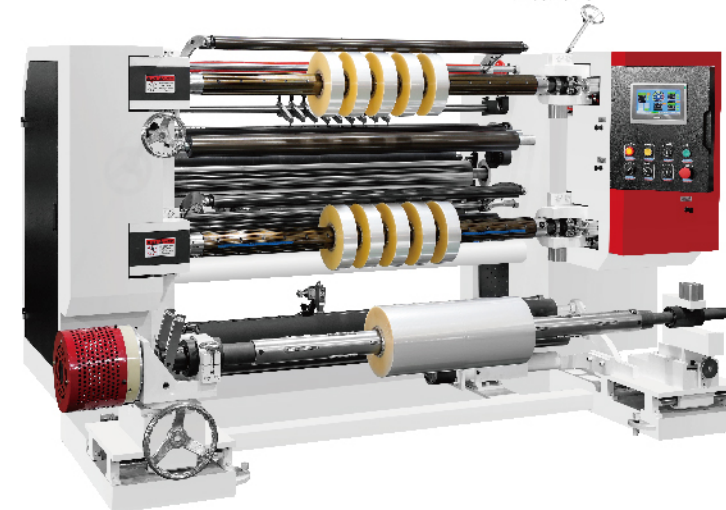
主要技术参数 Main Technical Parameters

Model	型号	LFQ-A1100	LFQ-A1300
Max. Width of Mother Roll	分切卷材最大宽度	1100mm	1300mm
Max. Diameter of Mother Roll	分切卷材最大直径	φ600mm	φ600mm
Width of Final Roll	分切卷材宽度	30~1000mm	30~1200mm
Slitting and Rewinding Speed	分切速度	5~160m/min	5~160m/min
Tolerance of EPC	纠偏误差	< ± 0.5mm	< ± 0.5mm
Total Power	总功率	3.5Kw	3.5Kw
Weight of Machine	整机重量	1500kg	1800 kg
Overall Dimension	外形尺寸	2400X1110X1400mm	2600X1110X1400mm

Feature 特点

This machine is suitable for slitting and rewinding such various roll materials as BOPP, PET, CPP, CPE, PVC, aluminum foil and paper, etc. and can cut edge, separate and cut material according to different requirements during production.

该机适用于 BOPP、PET、CPP、CPE、PVC、PE、铝箔、纸张等各种卷状材料的分条, 在生产过程中根据不同需要对材料进行切边、分切等。



WFQ-1100/1300

Horizontal Slitting Machine

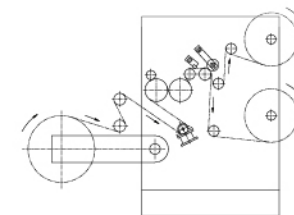
卧式分条机

- Rebobinadora de film
- Mesin Menggorok Plastik
- Machine à Trancher



主要技术参数 Main Technical Parameters

Model	型号	WFQ-1100	WFQ-1300
Max. Width of Mother Roll	分切卷材最大宽度	1000mm	1200mm
Max. Diameter of Mother Roll	分切卷材最大直径	φ600mm	600mm
Width of Final Roll	分切卷材宽度	30~1000mm	30~1200mm
Slitting and Rewinding Speed	分切速度	5~180m/min	5~180m/min
Tolerance of EPC	纠偏误差	3 Kw	3.5Kw
Weight of Machine	整机重量	2000 kg	2200kg
Overall Dimension	外形尺寸	2100X2000X1200mm	2200X2100X1200mm



穿膜图 ACROSS MEMBRANE CHART

KD-C100/120/130 Waste Plastics Recycling Machine 再生塑料造粒机

Extrusora Reciclaje de plástico
 Machine de Recyclage Du Plastique
 Mesin Daur Ulang Plastik

Feature 特点

KD-C90, 100, 110, 120Waste Plastics Recycling Machine is used for recycling of the used and waste plastic materials. It equipped with automatic constant temperature, electric changing filter nets. It also can pelletize the crushing material after fitting with a loader. The cutting machine adopts speed regulating motor, which can cut the material according to the feeding speed of the extruder. With such features as high output, low noise, stable performance and easy operation. It is a more ideal waste plastic film regenerative Pelletizer.

KD-C90, 100, 110, 120 再生塑料造粒机, 适用于高低压, 聚丙烯等塑料再生造粒, 该机设有自动恒温控制, 电动换滤网装置, 如果用粉碎造粒, 可另配强制推料装置。切粒机采用调速电机调速, 可根据主机出料速度与之同步切粒。该机具有产量高, 噪音小, 性能稳定, 操作方便等特点, 是一种较理想的废塑料薄膜再生造粒机型。



主要技术参数 Main Technical Parameters

Model	型号	KD-C100	KD-C120	KD-C130
Diameter of Screw Stem	螺杆直径	95mm	110mm	130mm
Major Diameter Ratio of Screw Stem	螺杆长径比	20:1-22:1 (L/D)	20:1-22:1 (L/D)	20:1-22:1 (L/D)
Rational Speed of Screw	螺杆转速	10-110rpm	10-110rpm	10-100r/min
Main Motor Power	主电机功率	30kw	37kw	45kw
Output	产量	90kg/h	130kg/h	180kg/h
Machine Weight	整机重量	2100kgs	2500kgs	2900kgs
machine size	外型尺寸	5900x1300 X1800mm	6200X1400X1800mm	6800x1800x1800mm

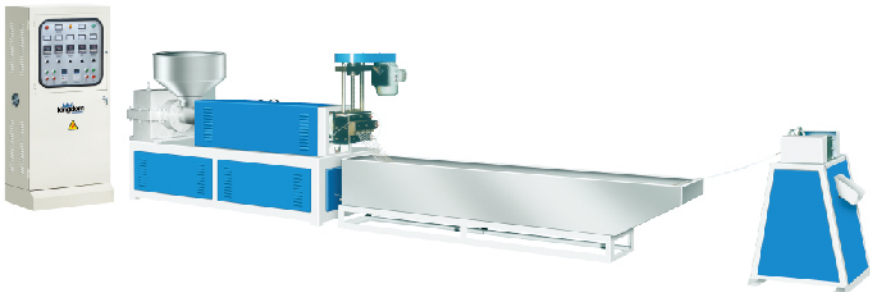
KD-B100/120/130 Plastic Recycling Machine 塑料再生造粒机

Extrusora Reciclaje de plástico
 Machine de Recyclage Du Plastique
 Mesin Daur Ulang Plastik

Use 用途

This machine is suitable for regeneration and granulation of waste plastics, as HDPE, LDPE, and PP, etc. It is equipped with quick motor-operated filter-screen-replacing unit and automatic temperature control. The granulating crusher uses adjustable speed motor, pelletizing with an extruding machine at the same discharging speed synchronistically. The unit is easy to operate, with a high output, steady performance, and favorable economic benefit.

本机适用于 HDPE, LDPE, PP 等废塑料再生造粒, 该机配置快速电动换滤网装置, 自动温度控制, 切粒机采用调速电机与挤出机出料速度与之同步切粒, 该机组产量高, 性能稳定, 操作方便, 经济效益好。



主要技术参数 Main Technical Parameters

Model	型号	KD-B100	KD-B120	KD-B130
Diameter of Screw Stem	螺杆直径	φ 100	φ 120	φ 130
Major Diameter Ratio of Screw Stem	螺杆长径比	L/D 20: 1-22: 1	L/D 20: 1-22: 1	L/D 20: 1-22: 1
Rational Speed of Screw Stem	螺杆转速	10-100r/min	10-100r/min	10-100r/min
Main Motor Power	主电机功率	30kw	37kw	45kw
Output	产量	95kg/h	135kg/h	180kg/h
Weight of overall	整机重量	2100kgs	2500kgs	2900kgs
machine size	占地尺寸 (长 x 宽 x 高)	5900X1600X1800mm	6200X1600X1800mm	6500X1700X1800mm

KD-A100/110/120 Wind-cooling Hot-cutting Plastic Recycling Machine 风冷热切再生塑料造粒机

Extrusora Reciclaje de plástico
 Machine de Recyclage Du Plastique
 Mesin Daur Ulang Plastik

Feature 特点

This raw materials like waste films of HDPE and LDPE are extruded through the extruder, and then are cooled through wind and cut hotly into granules, featuring in fine quality, bubble free and moisture free. The machine is equipped with a forced feeder, fast net changer and automatic temperature controller.

本机以 HDPE、LDPE 废膜为原料经挤出风冷热切成颗粒, 质量好、无气孔、无水分, 该机配置强制喂料器, 快速换网器, 自动控温仪。



主要技术参数 Main Technical Parameters

Model	型号	KD-A100	KD-A110	KD-A120
Diameter of Screw Stem	螺杆直径	φ 100	φ 110	φ 120
Major Diameter Ratio of Screw Stem	螺杆长径比	L /D 20:1-22:1	L /D 20:1-22:1	L /D 20:1-22:1
Rational Speed of Screw Stem	螺杆转速	10-100r/min	10-100r/min	10-100r/min
Main Motor Power	主电机功率	30kw	37 kw	45kw
Output	产量	60-90kg/h	90-120kg/h	135kg/h
Weight of overall(kg)	整机重量	2800kg	3000kg	3200kg
Overall dimensions (l x w x h)(mm)	占地尺寸 (长 x 宽 x 高)	4200X1500X1800mm	4400x1500X1800mm	4600X1500X1800mm

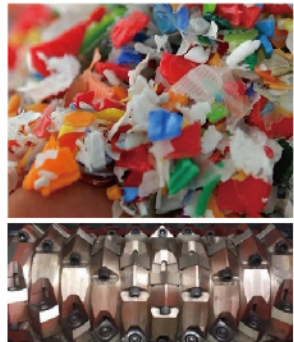
SH-600-30 Plastic Shredder 撕裂机

Extrusora Reciclaje de plástico
 Machine de Recyclage Du Plastique
 Mesin Daur Ulang Plastik

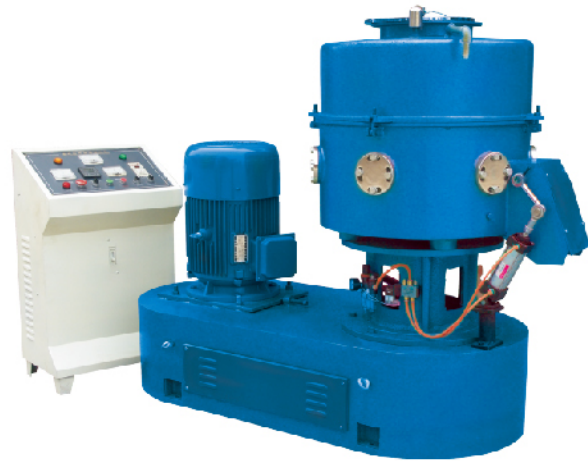


主要技术参数 Main Technical Parameters

Model	型号	SH-600-30
Motor	电机	30(KW)
Blade shaft rotation diameter	刀片轴直径	280(mm)
Spindle speed	旋转速度	75rpm
Rotary blade	动刀	26pcs
Fixed blade	定刀	4pcs
Blade Material	刀片材料	D2 (hardness HRC55-60degree)
Feeding Mouth size	进料口尺寸	1100x1100(mm)
Maximum capacity	最大产量	300-500kg/hour
Machine weight	机器重量	2300kgs
Hydraulic power	液压功率	2.2 (KW)
Power	电压	380V 50HZ 3PH



HQ-150/300 Plastic Grinding Milling Granulator 塑料混炼造粒机



Extrusora Reciclaje de plástico
 Machine de Recyclage Du Plastique
 Mesin Daur Ulang Plastik

Feature 特点

1. Recycle the waste materials and leftover bits and pieces of various flexible plastic films, bags, filament, ribbons, pieces, and pipes such as PVC, PP, LDPE, HDPE, LLDPE, and put them into reproduction.
 2. Milling, mixture and staining can be processed all in one.
 3. Granulate at lower temperature, uneasy damage molecular structure of materials basically, and uneasy damage physical performance.

1、对聚氯乙烯、聚丙烯、低密度聚乙烯、高密度聚乙烯、线性低密度聚乙烯等各种软质塑料膜、袋、丝、带、片、管的废料与下脚料的回收，投入再生产。
 2、粉碎、混合、着色能一次进行。
 3、低温造粒，基本不破坏原料分子结构，不损坏物理性能。

主要技术参数 Main Technical Parameters

Model	型号	HQ-150	HQ-300
Drum Volume	机器筒体容量	150L	300L
Production Capacity	生产能力	60-80Kg/h	120-160Kg/h
Power of Main Electric Motor	主电机功率	18.5kw	37kw
Overall Dimension	机器外形尺寸	1500X 700X 1400mm	1800X900X1500mm
Weight	机器重量	1000kg	1800kg

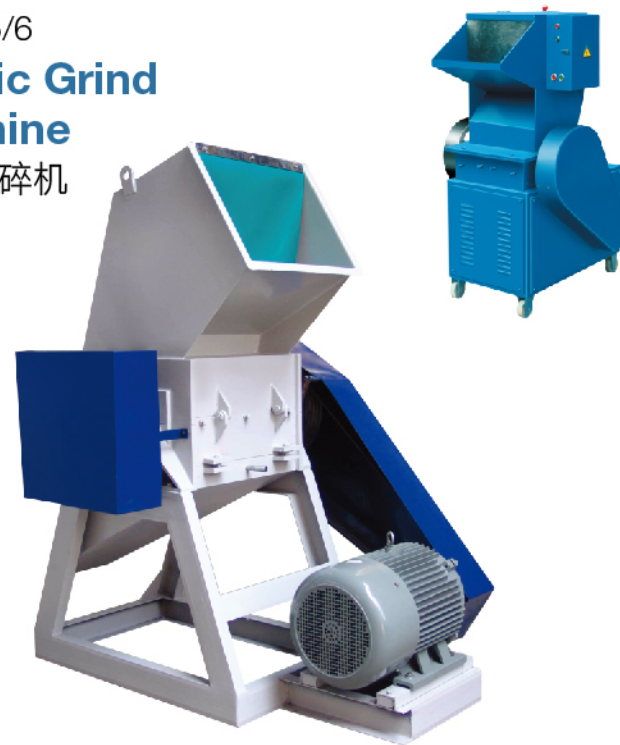
X625 Hydraulic Punching Machine 液压摇臂式截料机



主要技术参数 Main Technical Parameters

Model	型号	X625
Motor power	电机功率	1.1kw
Working pressure	工作压力	10T
Clamp travel	压板冲程	5-75mm
Distance of workable and clamp	工作台与压板距离	65-150mm
Weight	机重	800kg
Machine Size(mm)	外形尺寸	1000X800X1300

F-1/3/5/6 Plastic Grind Machine 塑料粉碎机



主要技术参数 Main Technical Parameters

Model	型号	F-1	F-3	F-5	F-6
Output	产量	60-100kg/h	120-200kg/h	200-280kg/h	250-350kg/h
Motor	电机	4 kw	7.5kw	11 kw	15kw
Size Of Material Inlet	进料口尺寸	250X200	400X 300	500X 350	650X400
Weight	机重	0.3T	0.4T	0.6T	0.8T
Quantity Of Tool	刀数	5pcs	5pcs	8pcs	10pcs
Machine Size(mm)	外形尺寸	850X600X1300	1000X750X1400	1500X900X1700	1700X1200X1800

HDL-500/600 High-speed Three-side Sealing Zipper Standing Bag Machine (Three-servo) 高速 (三伺服) 三边封拉链站立制袋机



Maquina para hacer bolsas
 machine sachet plastique
 Mesin Kantong Plastik



主要技术参数 Main Technical Parameters

Model	型号	HDL-500	HDL-600
Max.Diameter of Roll Material	卷材最大直径	φ600mm	φ600mm
Bag-making Width	制袋尺寸宽度	60~500mm	60~600mm
Bag-making Length	制袋尺寸长度	50~2400mm	50~2400mm
Bag-making Capability	制袋能力	30~150section/min	30~150section/min
Total Power	总功率	50kw	60kw
Cooling Water	冷却水	5L/min	5L/min
Weight of Machine	机器重量	6500kg	7000kg
Overall Dimensions	外形尺寸	L11505XW2300XH1865mm	L12505xW2400XH1865mm

ZB-1200/1800 Folding & Rewinding Machine 折边收卷机



KD-G Gusset Machine 插边机



QD-350/600C High Speed&Auto Slicer 高速自动切断机



ZF-250/300 Middle Sealing Machine 软包装中封机



KD-11 Drinking Straw Machine 1 Color

吸管挤出机（单色）



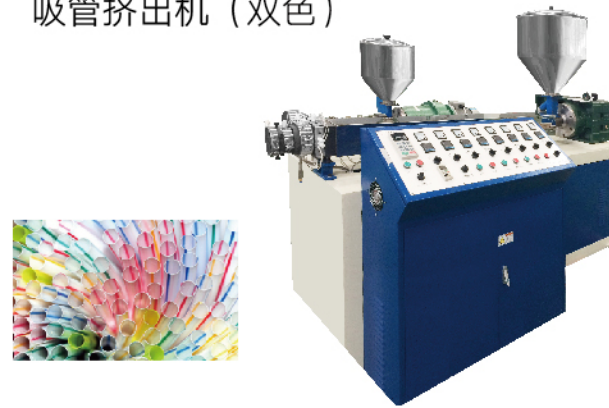
KD-13 Drinking Straw Machine 3 Colors

吸管挤出机（三色）



KD-12 Drinking Straw Machine 2 Colors

吸管挤出机（双色）



KD-PLA PLA Drinking Straw Machine 可降解吸管挤出机



KDCY-4/5/6 Automatic Drinking Straw Bending Machine 全自动弯管机

 Maquina de popotes
 Machine de Fabrication de Paille Plastique
 Mesin Sedotan Plastik



主要技术参数 Main Technical Parameters

Model	型号	KDCY-4	KDCY-5	KDCY-6
Driving Motor	驱动马达	1.5Kw	1.5Kw	1.5Kw
Processing Speed	生产能力	250-280Pcs/min	250-280Pcs/min	250-280Pcs/min
Inside Diameter	内径	φ3.8mm	φ4.8mm	φ5.8mm
Length Of Straight Straw	直管胚长度	165-245mm	200-260mm	200-260mm
Length of Flexible Straw	成品弯管长度	150-230mm	185-245mm	185-245mm
Straw Wall Thickness	壁厚	0.2±0.02mm	0.15±0.02mm	0.15±0.02mm
Top Section Length	头部到折纹部分距离	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)	30-50mm(可调 Adjustable)
Length of flex. Part	折纹部分长度	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)	8-11mm(可调 Adjustable)
Dimension (L xWxH)	外型尺寸	1500x1800x1600mm	1500x1800x1600mm	1500x1800x1600mm
Weight	重量	1.0t	1.0t	1.0t

KD-31 Single Drinking Straw Packing Machine

单支吸管包装机

 Maquina de popotes
 Machine de Fabrication de Paille Plastique
 Mesin Sedotan Plastik



Feature 特点

全自动单支吸管包装机是将吸管装入袋，三面封压的吸管包装设备。单支包装，印刷、填充、封压、分切一次性完成。自动计数，批量报警。纸和薄膜均可包装，料快速更换。具有2色印刷功能。通过更换部分零件，可满足多种规格品种吸管的包装。台面采用不锈钢制作，美观大方，永不生锈。

1. Single drinking straw packing, printing, filling & packing, cutting at a time
2. Two color printing device
3. Automatic product counting
4. Packing speed can be adjusted freely
5. The breaker, AC contactor and knob switch brand is SCHIEDER
6. The inverter brand is Delta

DESCRIPTION

KD31 Single drinking straw auto packing machine is a machine for packing single straw, it can be used paper or plastic film to packing straight straw, flexible straw, spoon straw, milk tea straw. The machine provides a high packing rate, and two-color printing capacity. It not only makes your straw packing operation easier, but also provides you with a high reliability.

主要技术参数 Main Technical Parameters

Model	型号	KD-31
Capacity	产量	250-450pcs/min
Sealing type	封口类型	Three side sealing
Main motor	主机	1.5kw (VFD)
Hopper power	料斗	90w
Heating power	加热功率	200w (use BOPP)
Wrapping material	包装材料	Paper, BOPP Plastic film
Width of material	材料宽度	Paper: 25-33mm BOPP Plastic film: 25-60mm
Dia of straw	吸管直径	4mm-12mm
Length of straw	吸管长度	190-240mm
Weight	机器重量	600kgs
Dimension	尺寸	1500mm X 1800mm

主要技术参数 Main Technical Parameters

Model	型号	KD-11	KD-12	KD-13	KD-PLA
Color	颜色	Single color straw	Double colors straw	Three colors straw	Single color straw
Screw Dia.	主螺杆直径	φ50mm	φ50mm + φ25mm x 1	φ50mm + φ25mm x 2	φ50
L/D	长径比	28:1	28:1 / 20:1	28:1 / 20:1	33:1
Motor(Inverter Control)	主电机 (变频调速 VFD)	11kw	11kw + 0.75kw x1	11kw + 0.75kw x2	22kw (servo motor)
Product dia.	吸管直径	φ3 ~ 12mm	φ3 ~ 12mm	φ3 ~ 12mm	φ3 ~ 6mm & φ7 ~ 12
Product thickness	吸管壁厚	0.10 ~ 0.35 mm	0.10 ~ 0.35 mm	0.10 ~ 0.35 mm	0.1 ~ 0.35mm
Product length	吸管长度	80 ~ 300 mm	80 ~ 300 mm	80 ~ 300 mm	80 ~ 300mm
Output	挤出量	20-35kg/hour	20-35kg/hour	20-35kg/hour	40-50kg/hour
Capability	生产能力	25000 ~ 100000 pcs/h	25000 ~ 100000 pcs/h	25000 ~ 100000 pcs/h	25000 ~ 100000pcs/h
Stripes	彩条形式	/	Straight	Straight	/
Power	电压	380v 50Hz	380v 50Hz	380v 50Hz	380v 50Hz
Weight	重量	1800kgs	2100kgs	2300kgs	1900kgs

Auto Roller Changer&rewinder

自动换卷收卷机



Double Lip Air Ring

双风口风环



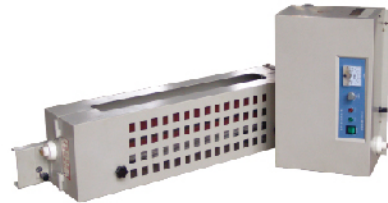
Fast Filter Changer

快速换网器



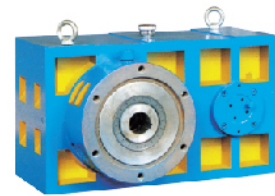
Corona Treater

电晕处理机



Gearbox

齿轮箱



Mixer

混色机



Dry Hopper

干燥机



Auto Loader

自动吸料机



Flexo Plate Making Machine

柔性晒版机



Chiller

冷水机



Waster Film Online

边料机



Hydraulic Filter Changer

液压换网器



RAW-MATERIAL

HDPE/LDPE/PLA



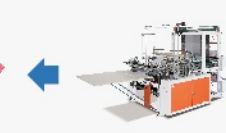
BLOWING FILM MACHINE



FULL AUTOMATIC T-SHIRT BAG MAKING M/C



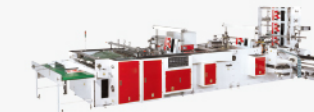
PUNCHING



BOTTOM SEALING BAG M/C



FLAT-OPEN/T-SHIRT ROLLING BAG M/C



FULL AUTOMATIC PLASTIC HANDLE BAG M/C



PRINTING



FLEXOGRAPHIC PRINTING M/C



PRINTING



GRAVURE PRINTING M/C



PRODUCTS WAREHOUSE



PRODUCTS

CUSTOMER

- P07 BLOWING FILM MACHINE
- P19 FLEXOGRAPHIC PRINTING M/C
- P20 HIGH-SPEED COMPUTER GRAVURE PRINTING M/C
- P24 AUTOMATIC T-SHIRT BAG MAKING M/C
- P22 BOTTOM SEALING BAG M/C
- P25 FLAT-OPEN/T-SHIRT ROLLING BAG M/C
- P26 FULL AUTOMATIC PLASTIC HANDLE BAG M/C